



We are insects,

Parasitic worms writhing in malicíous constancy,

Soaring past the moon you look up to

Until you pathetic creatures are no longer visible.



JUMP COMICS 🥌



## STARS AND













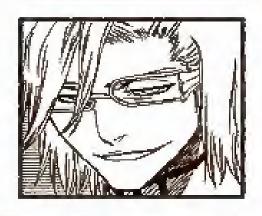


無崎一度は、死神・朽木ルキアと出会い、虚退治を 手伝う事に…。やかて一護は、戸魂界で、ルキアの処 刑を阻止。その陰には虚の死神化を謀る藍染の陰謀が あった//、そして藍染は「破面」を率いて宣戦布告/ だが、一調達が決戦への準備を始めた矢先、織姫が 虚関へ…/、救田を誓う一護は、ルキア選と本拠地・ 虚複宮へ潜入するが、"十刃"との壮緒な戦いに、仲間 虚は次々と敗北。一課も致命傷を負うか、再会した織 姫の治療で復活を遂げ、グリムジョーに挑まれた勝 負を制する。しかしその直後、自の前に新たな敵が!?













## STORIES

# DLEAGIST THE BAD JOKE

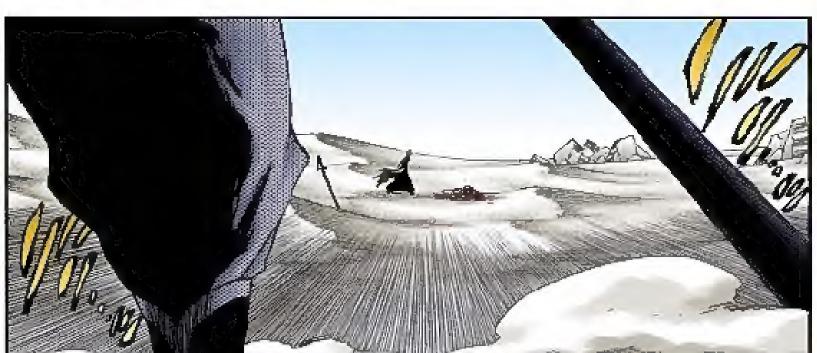
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Die 287.Don





























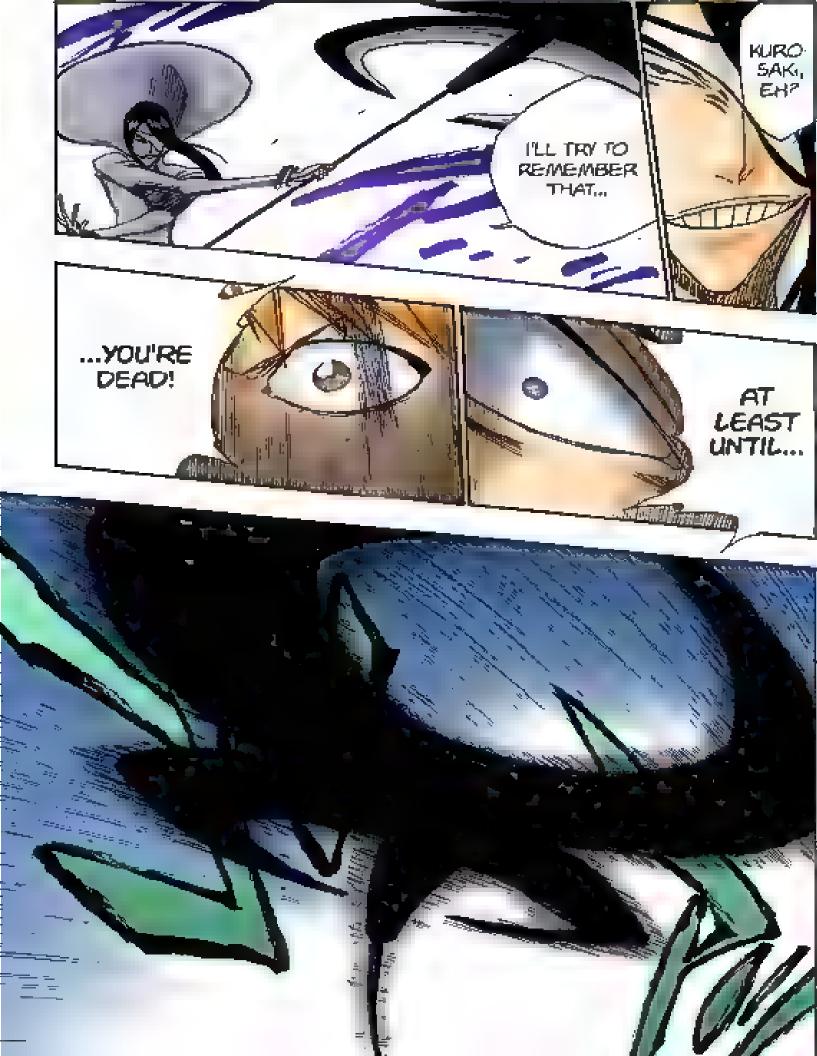




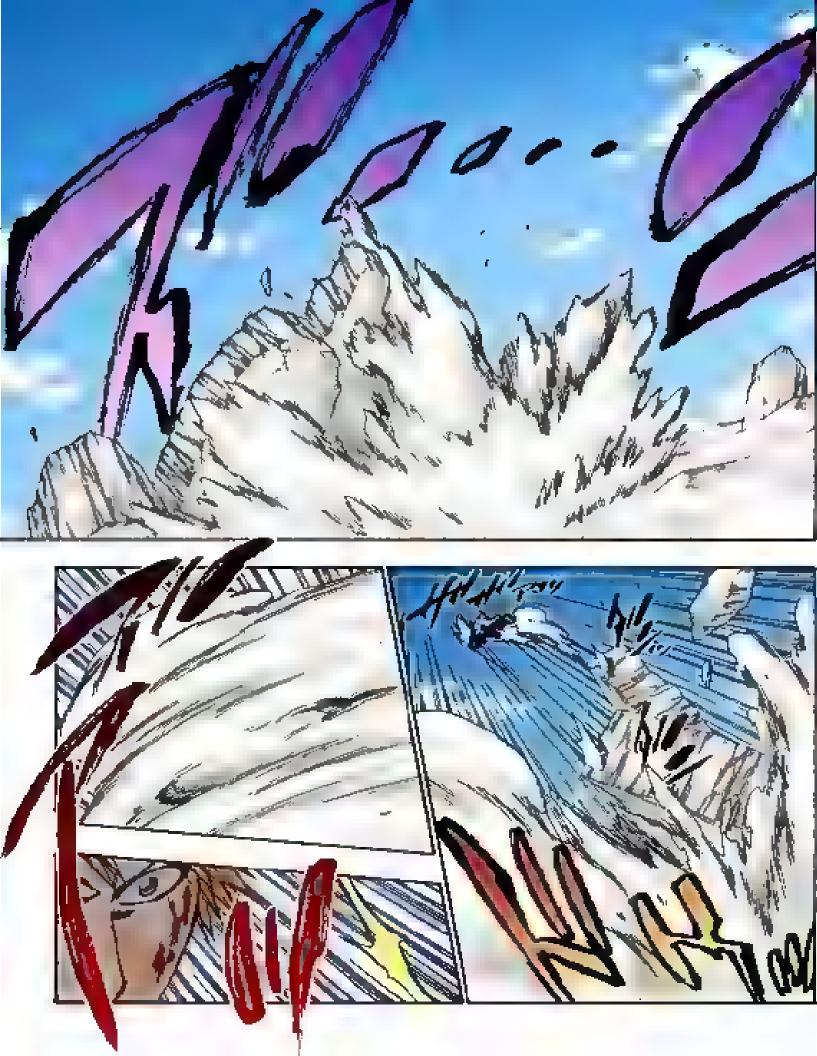












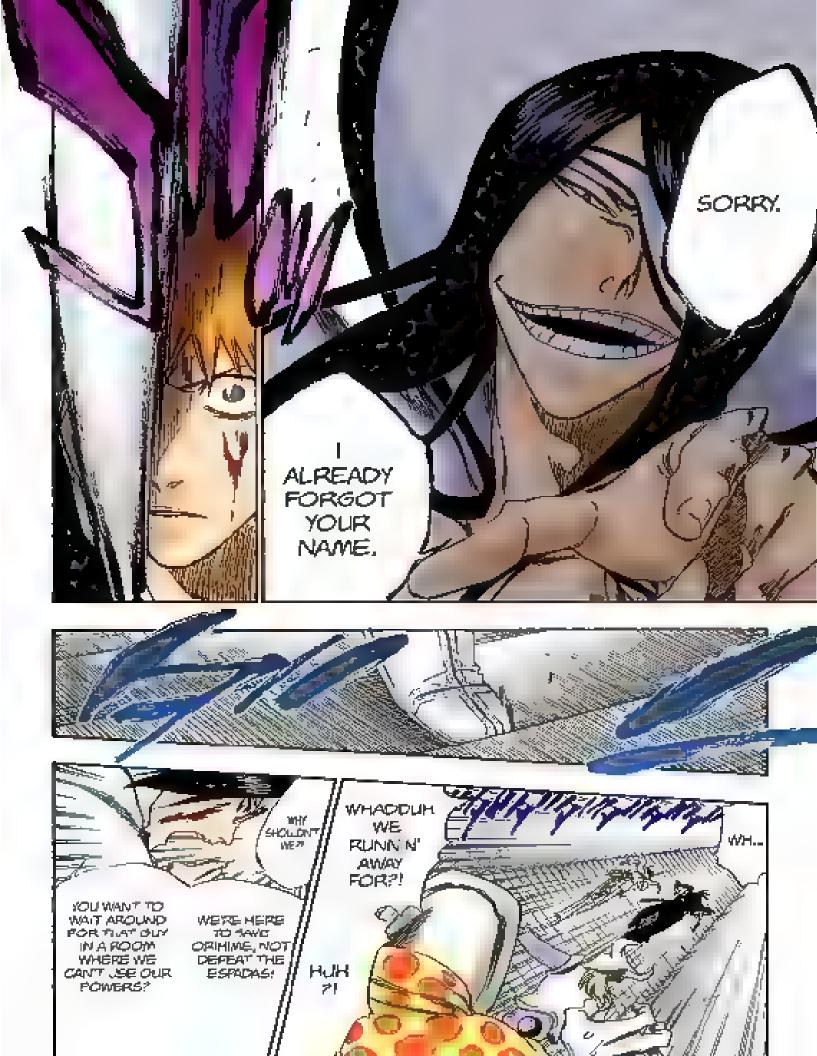




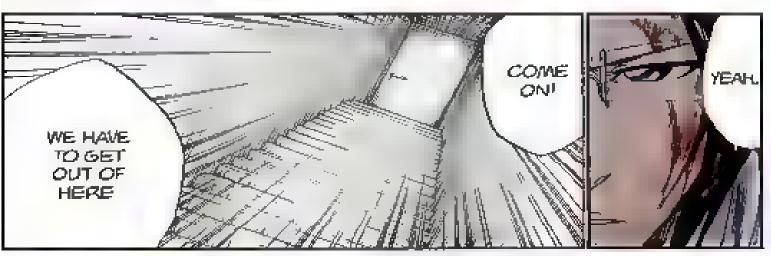






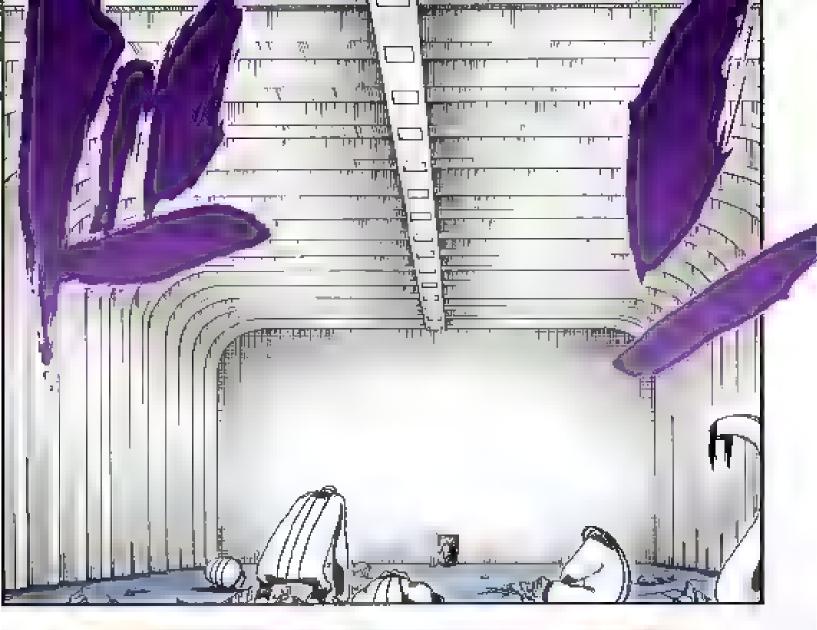






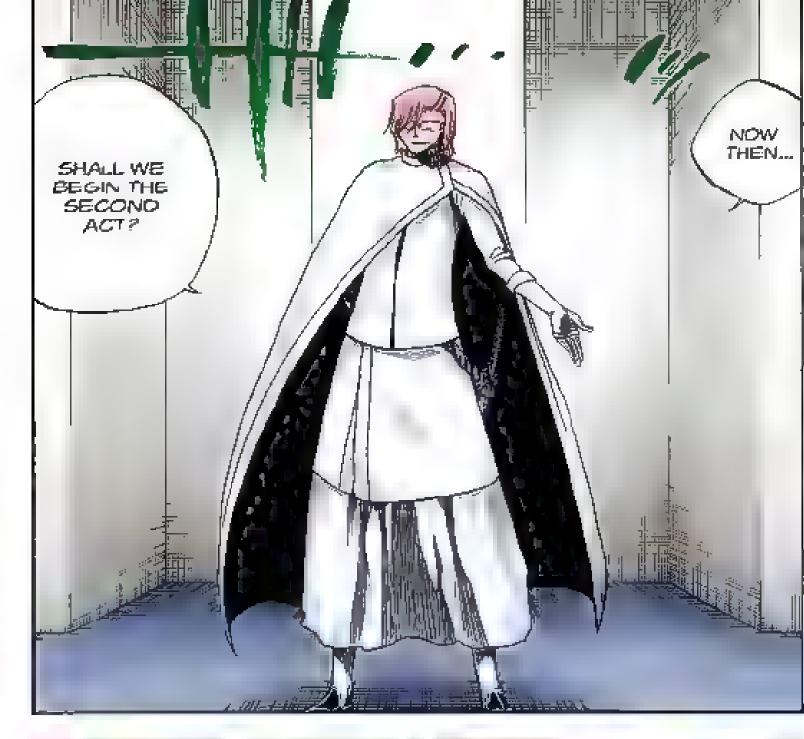


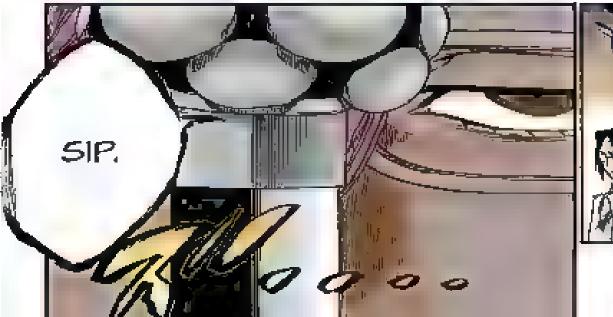




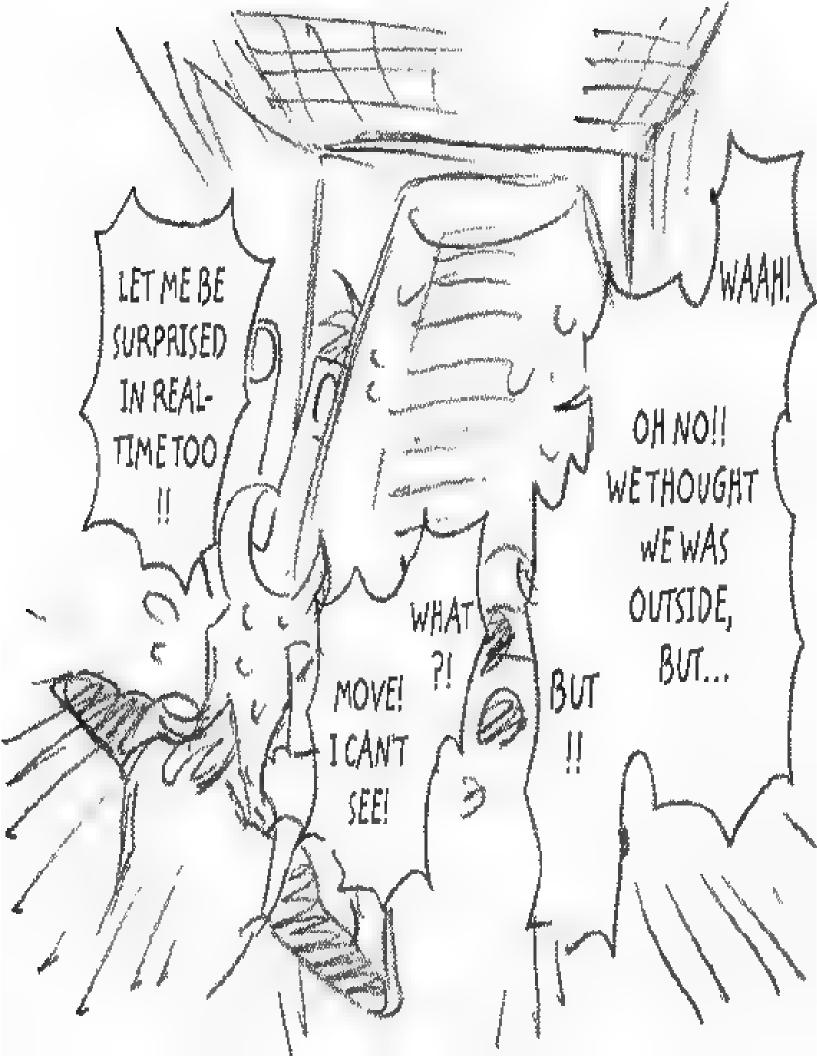


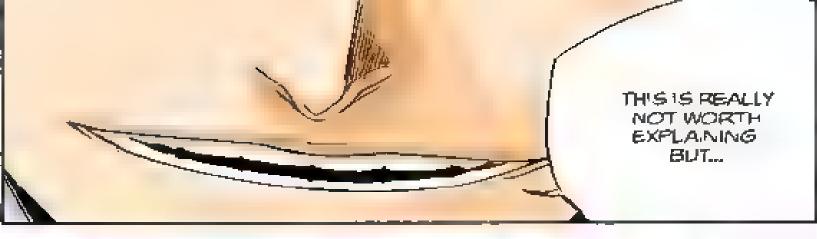










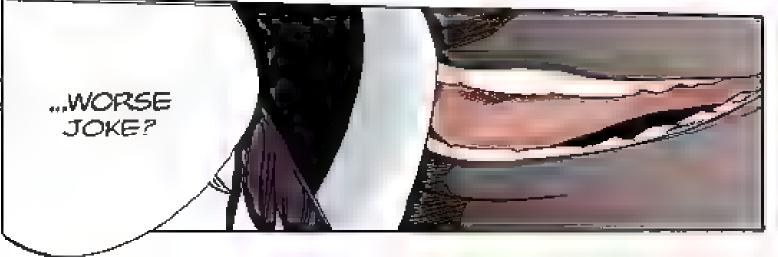






## 288. THE BAD JOKE





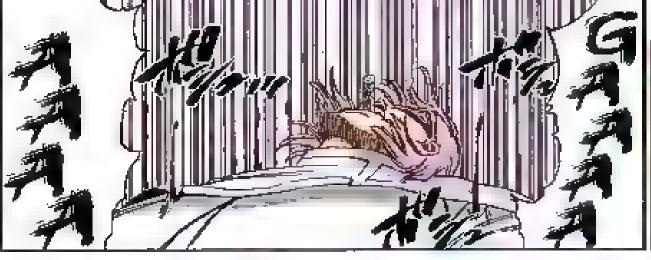
















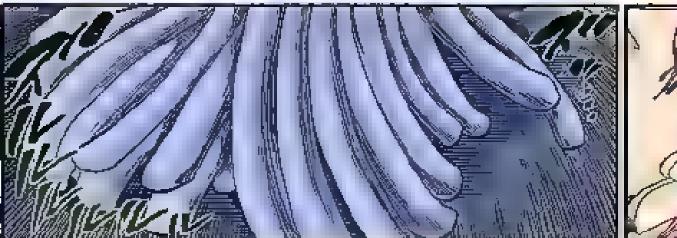




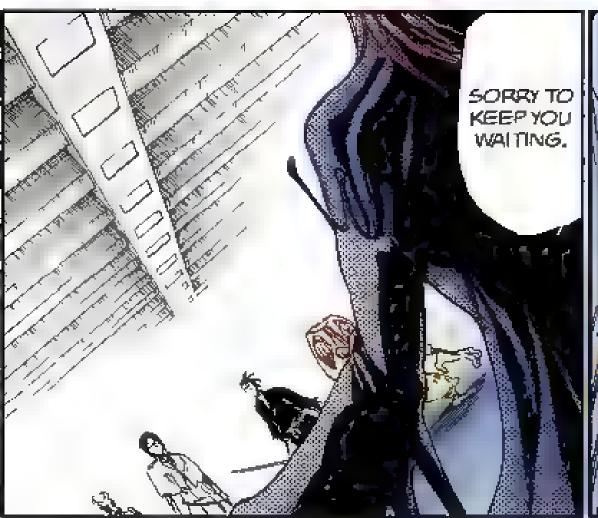




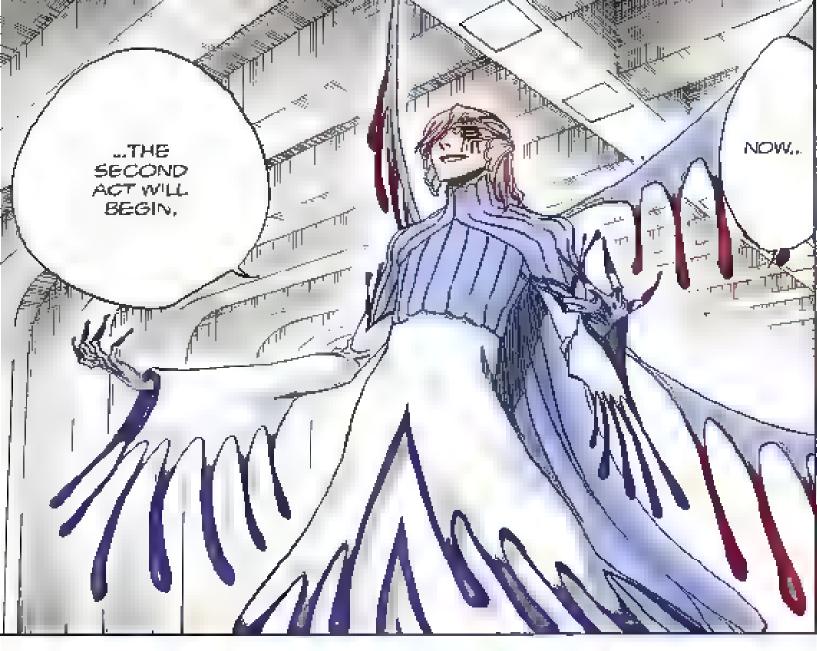


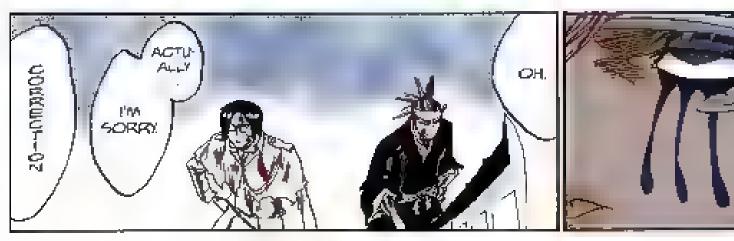




















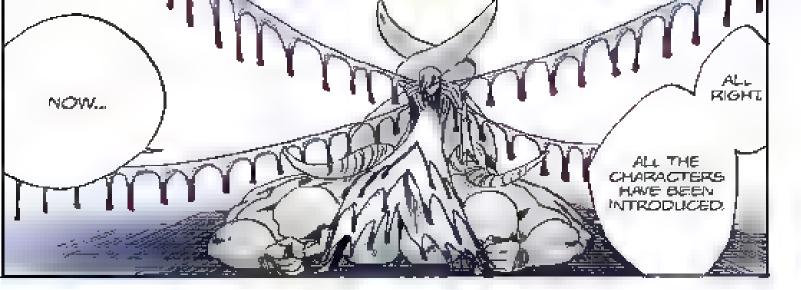




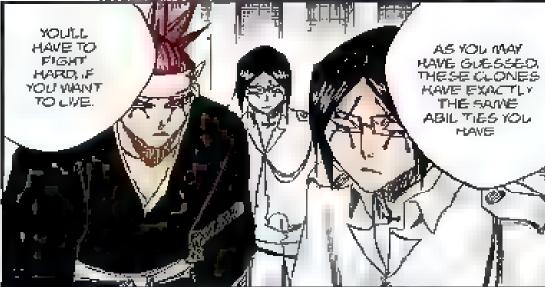




НА НА













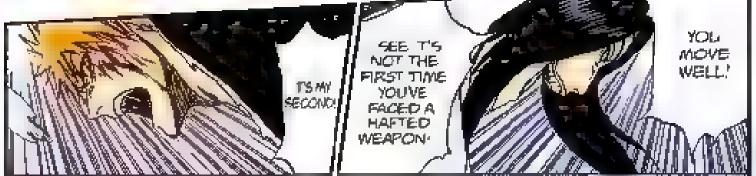


THIS REALLY S... IT'S, IKE AZEN RIDOLE, WE
HAVE TO
FIGHT
OURSELVES
BEFORE
WE FIGHT
THE GNEWY.

BLEACH 200.

...A BAD JOKE.













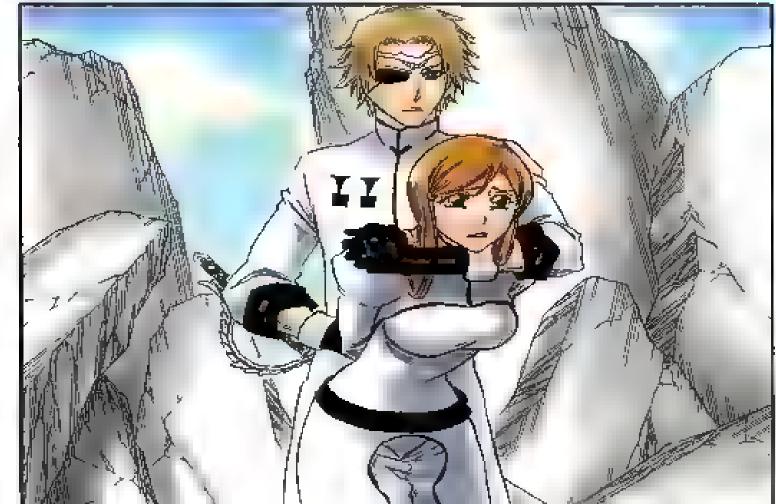


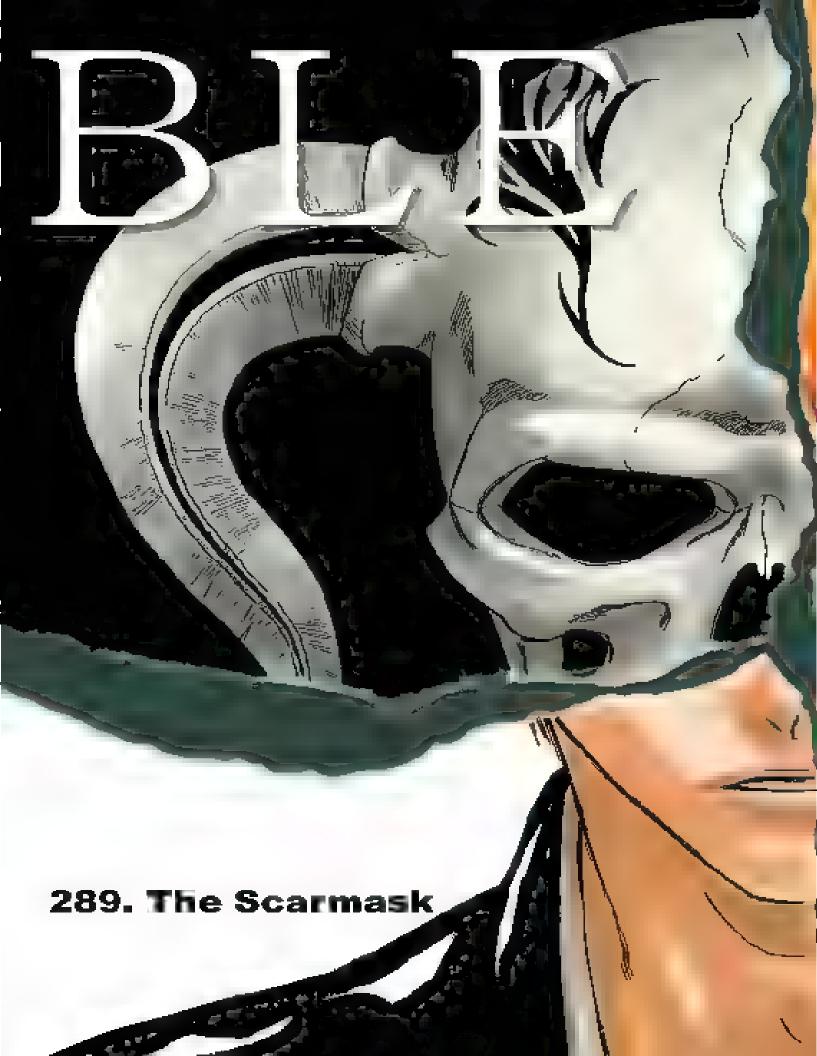






289.The Scarmask



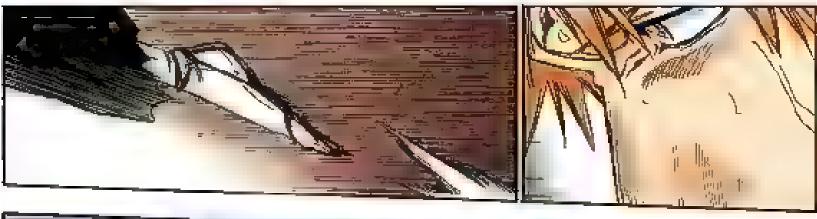


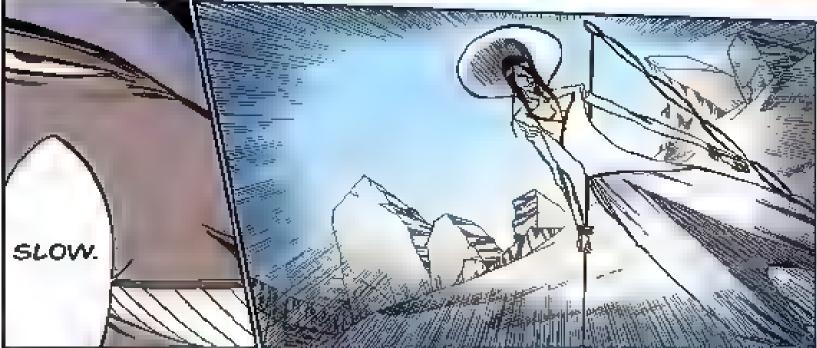


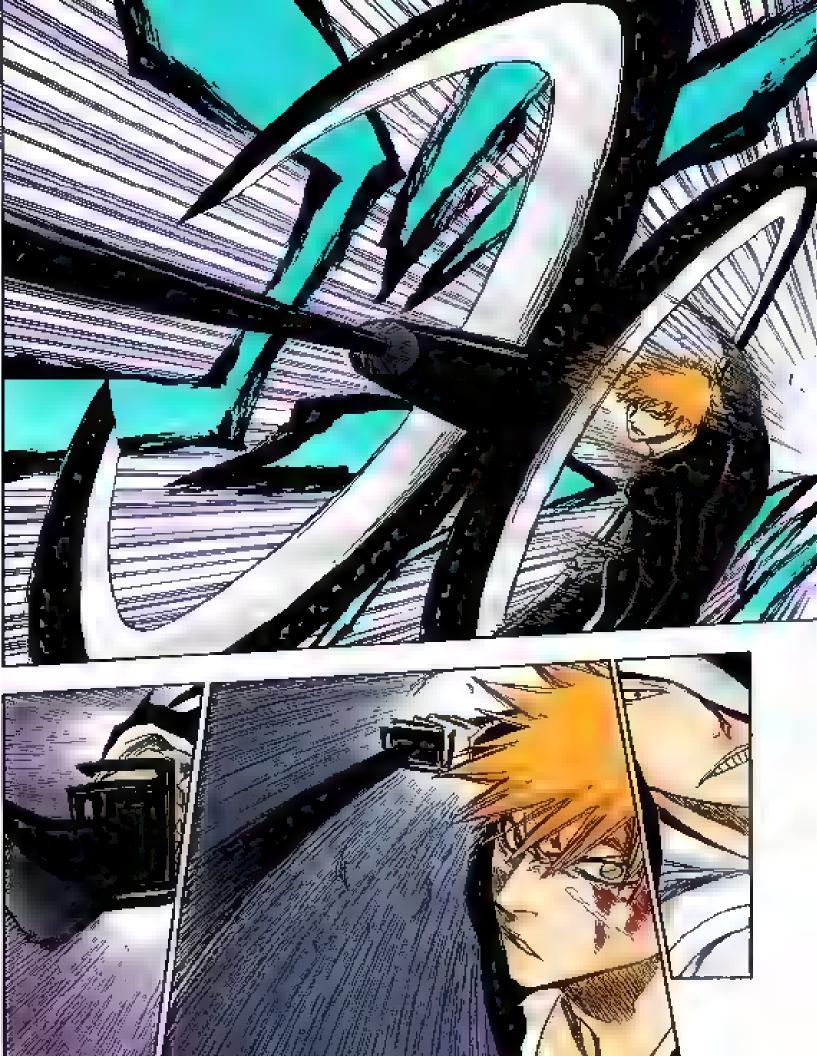




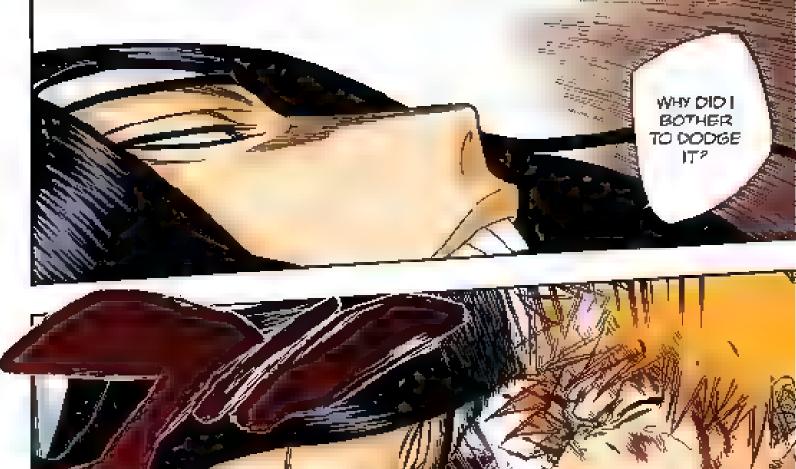












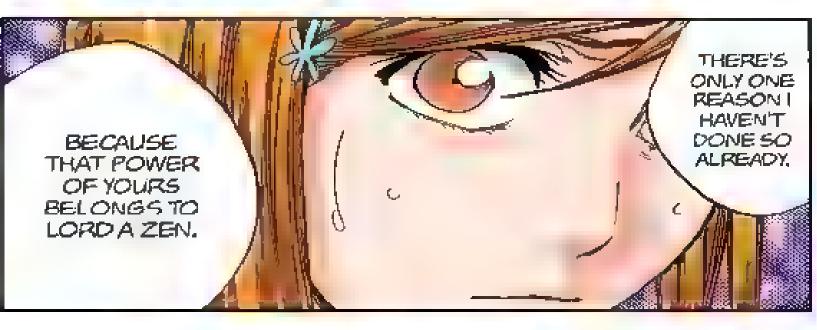


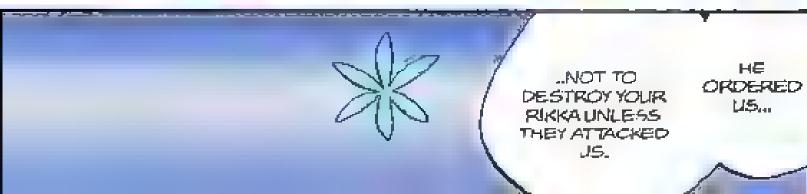




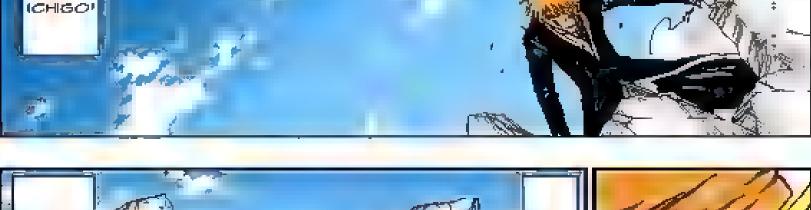












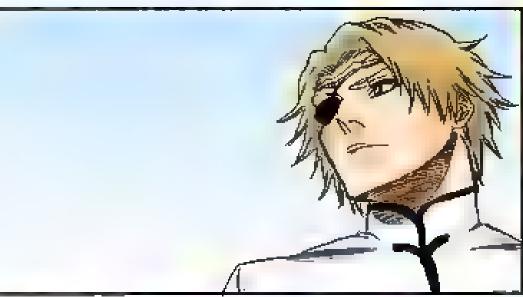


WHERE'S NEL 7





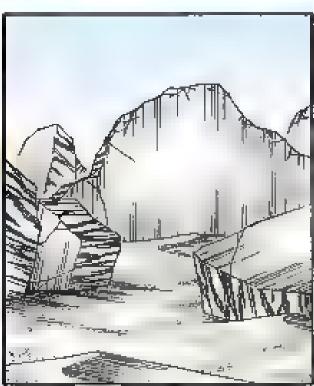




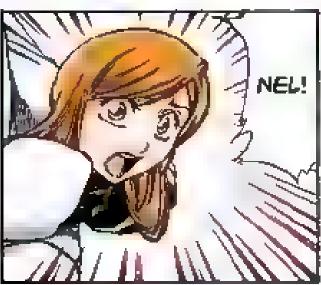


















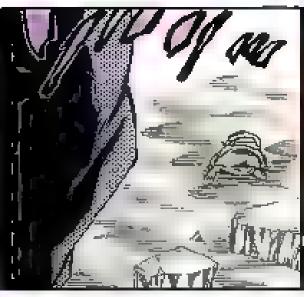






















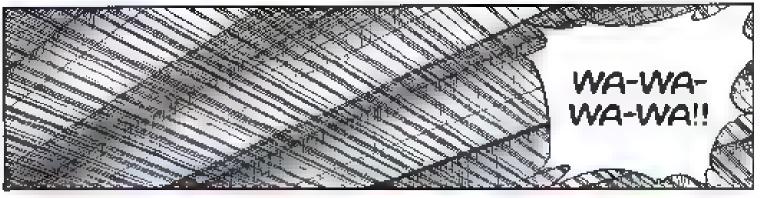








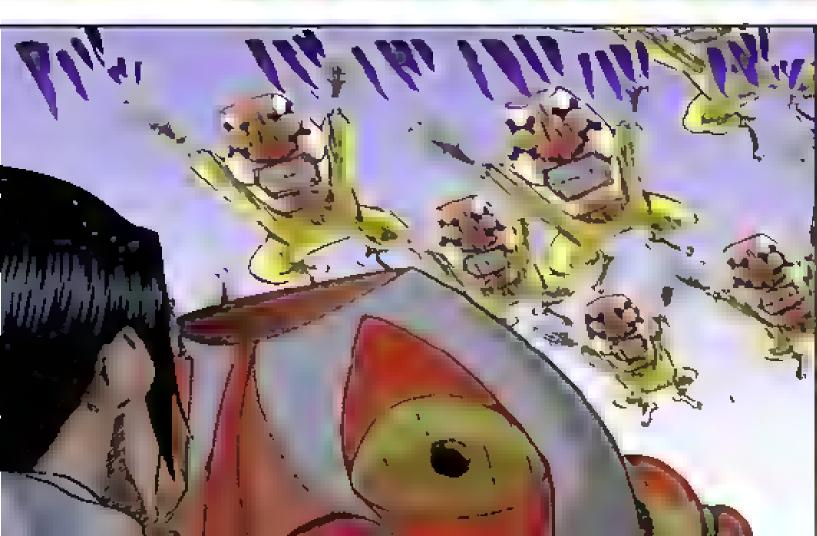












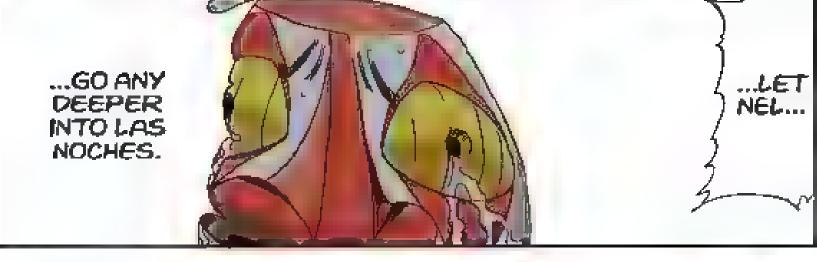


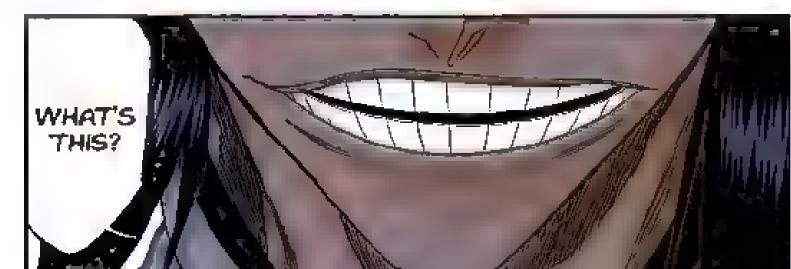








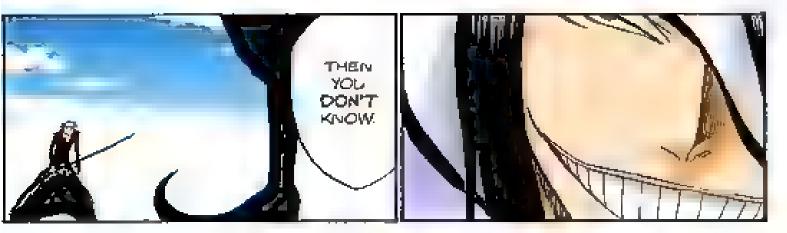


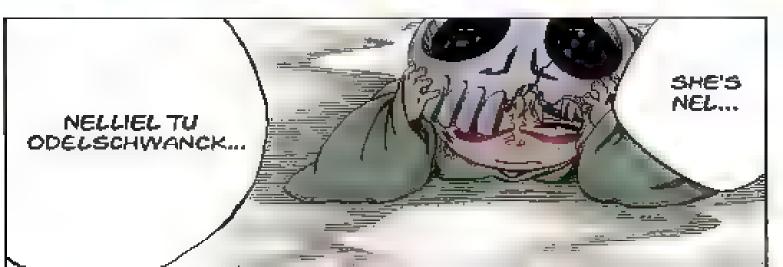










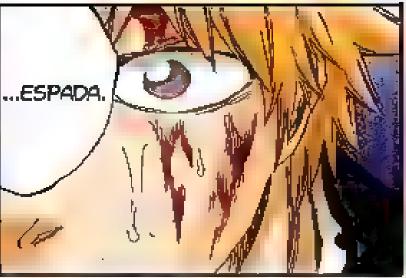














290. Unleash The Beast







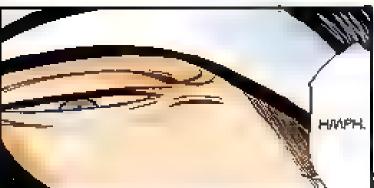






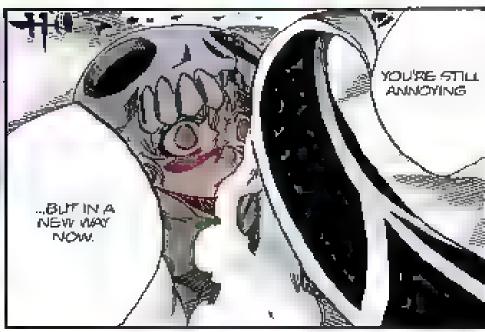












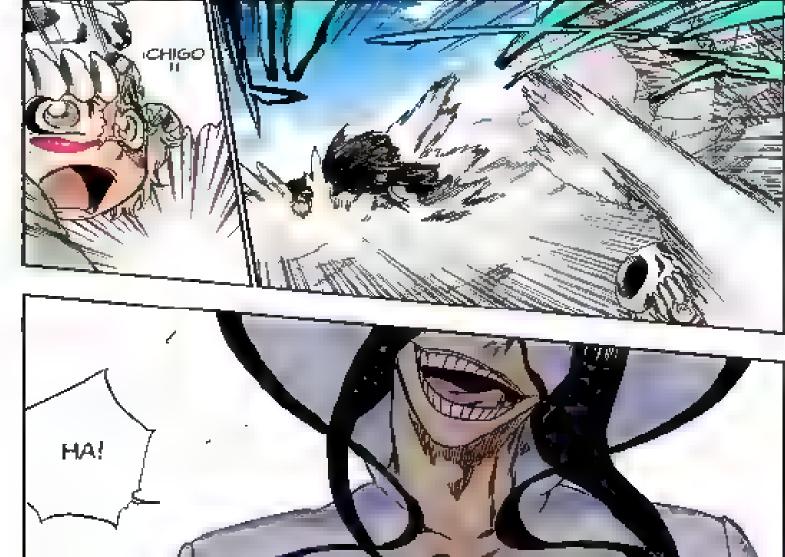








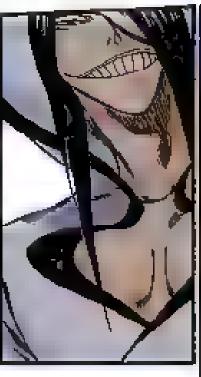




















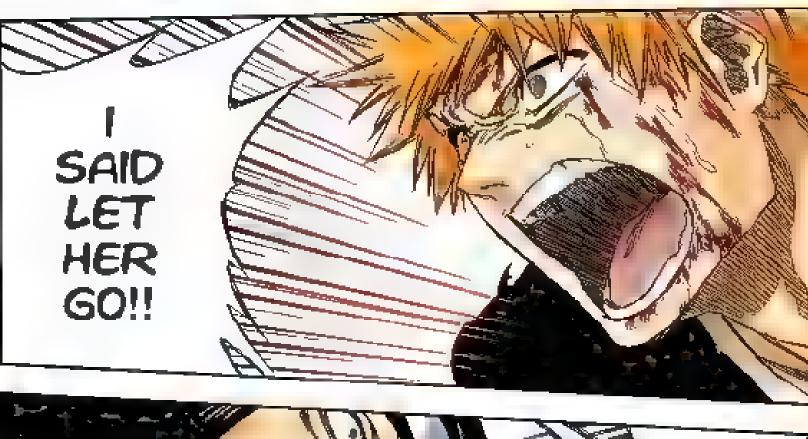




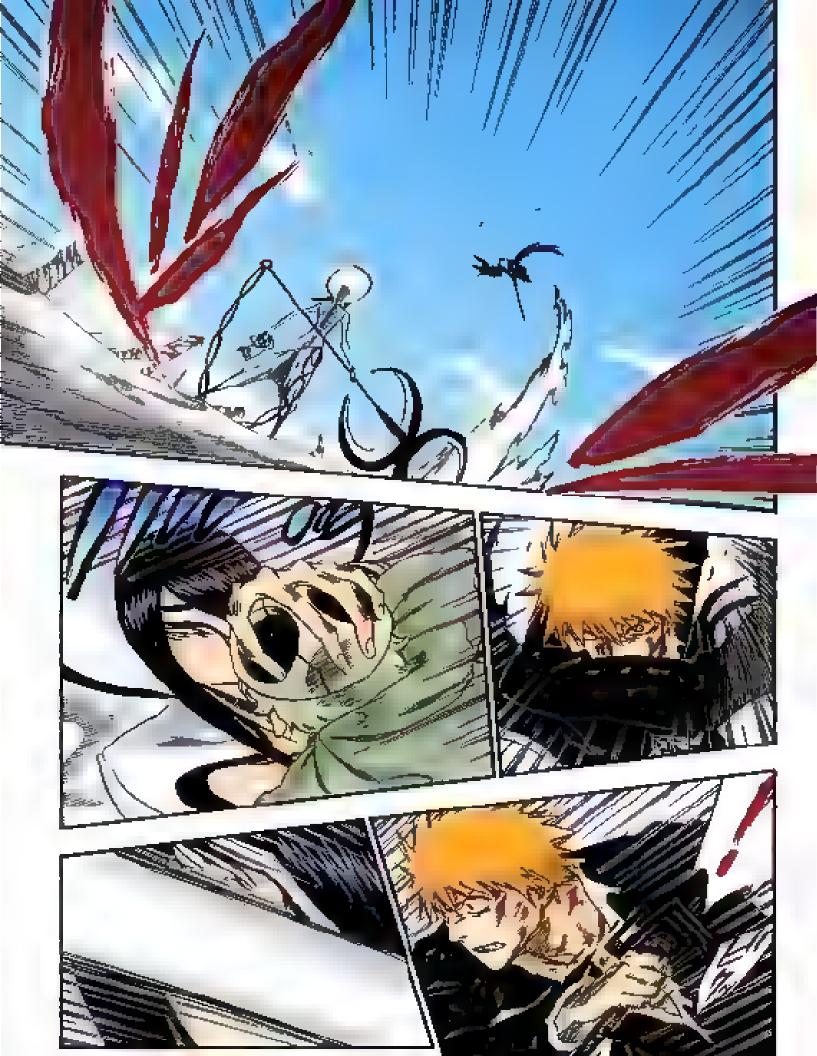


















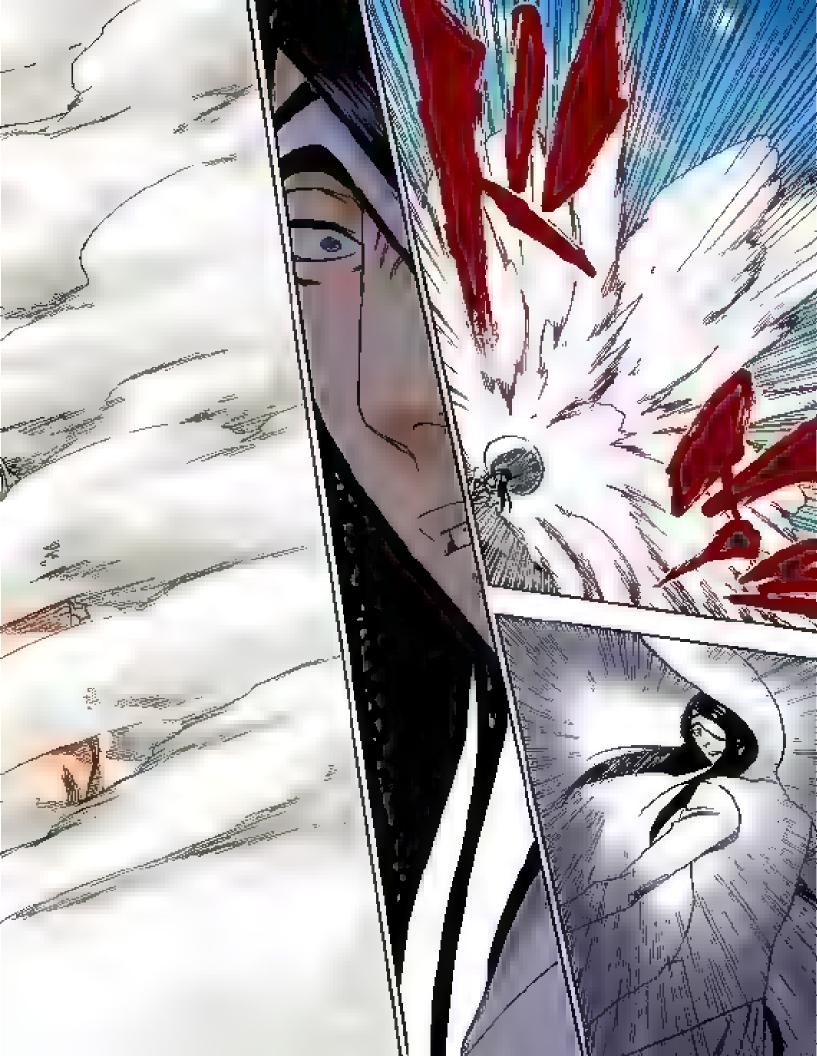






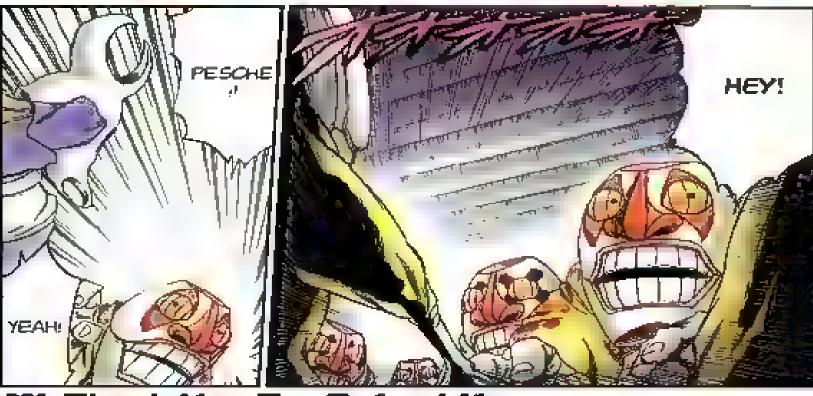






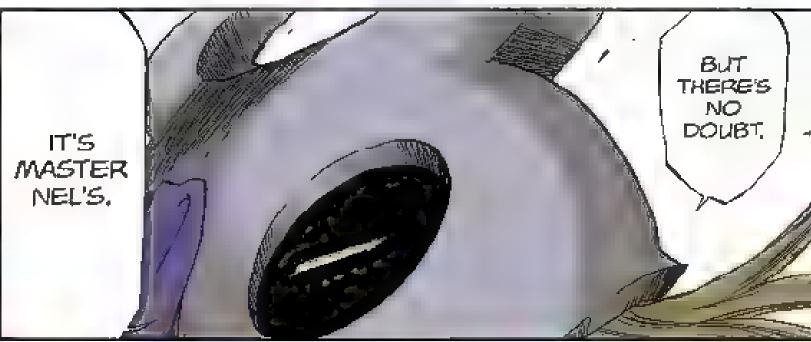






291. Thank You For Defend Mu





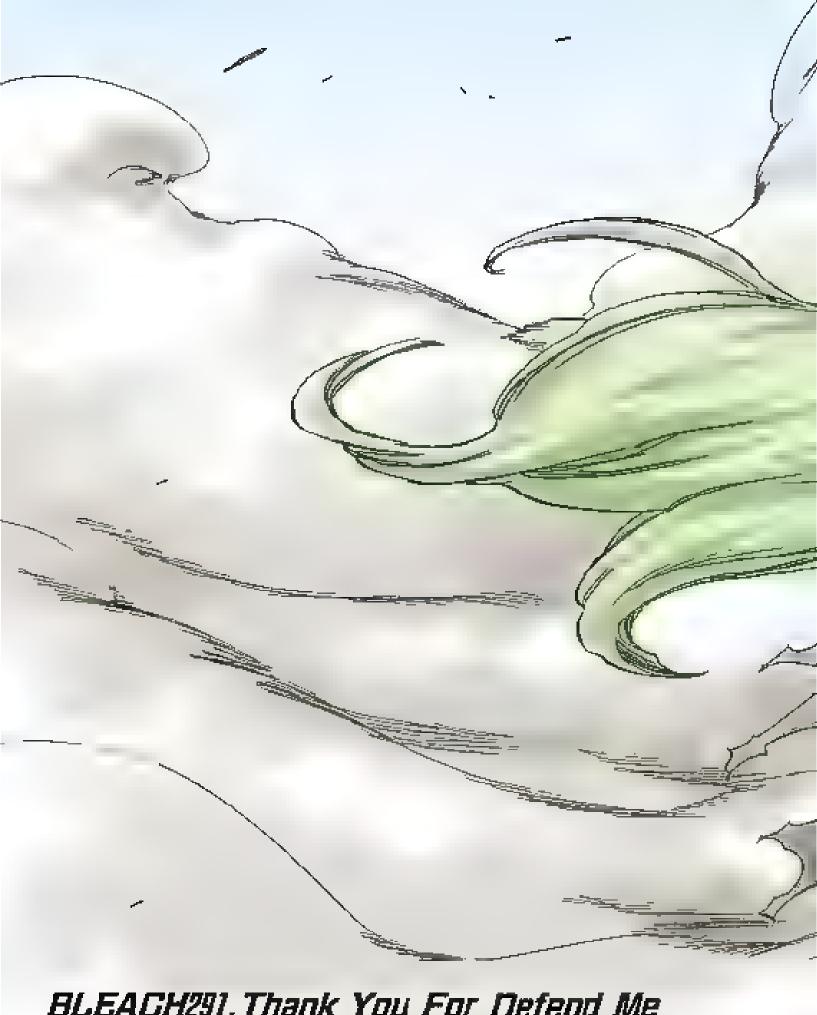












BLEACH291. Thank You For Defend Me















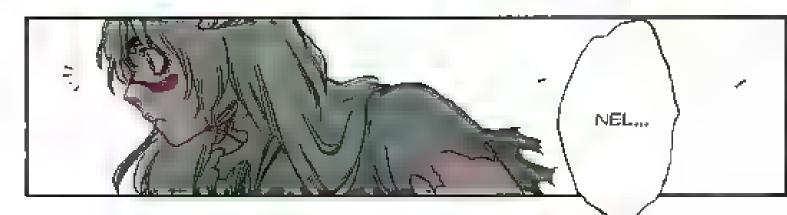










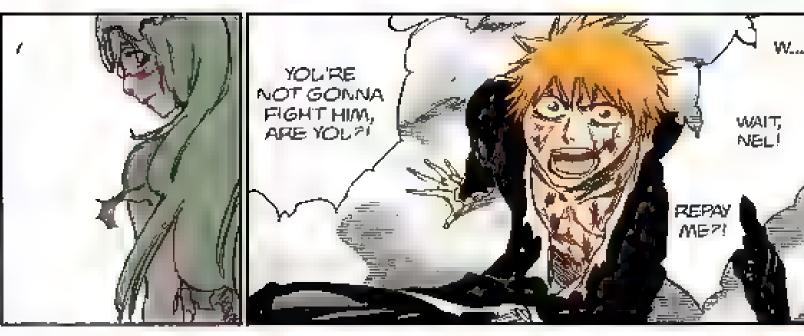






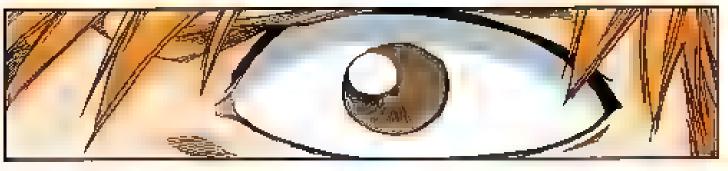




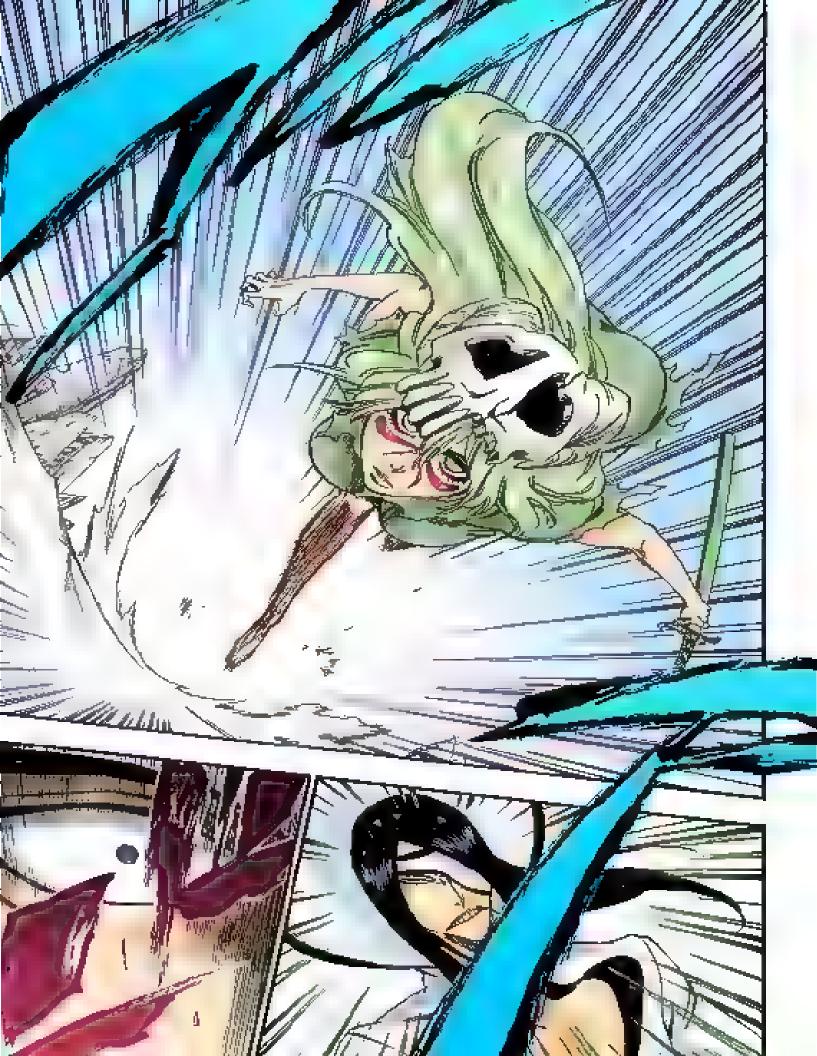




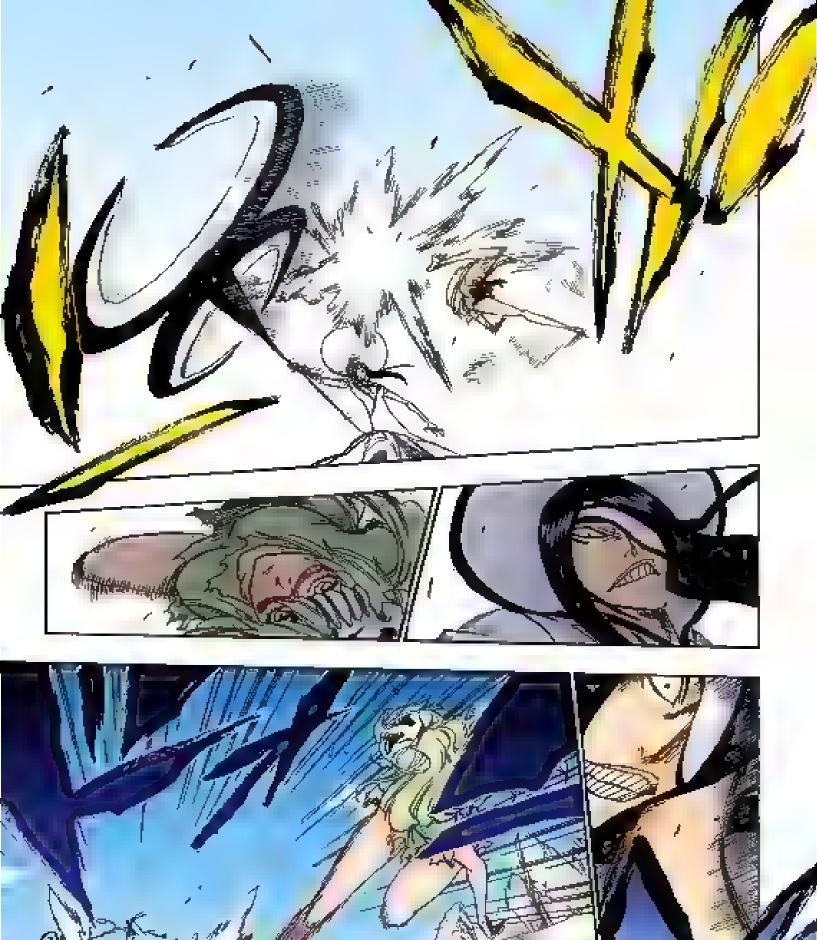




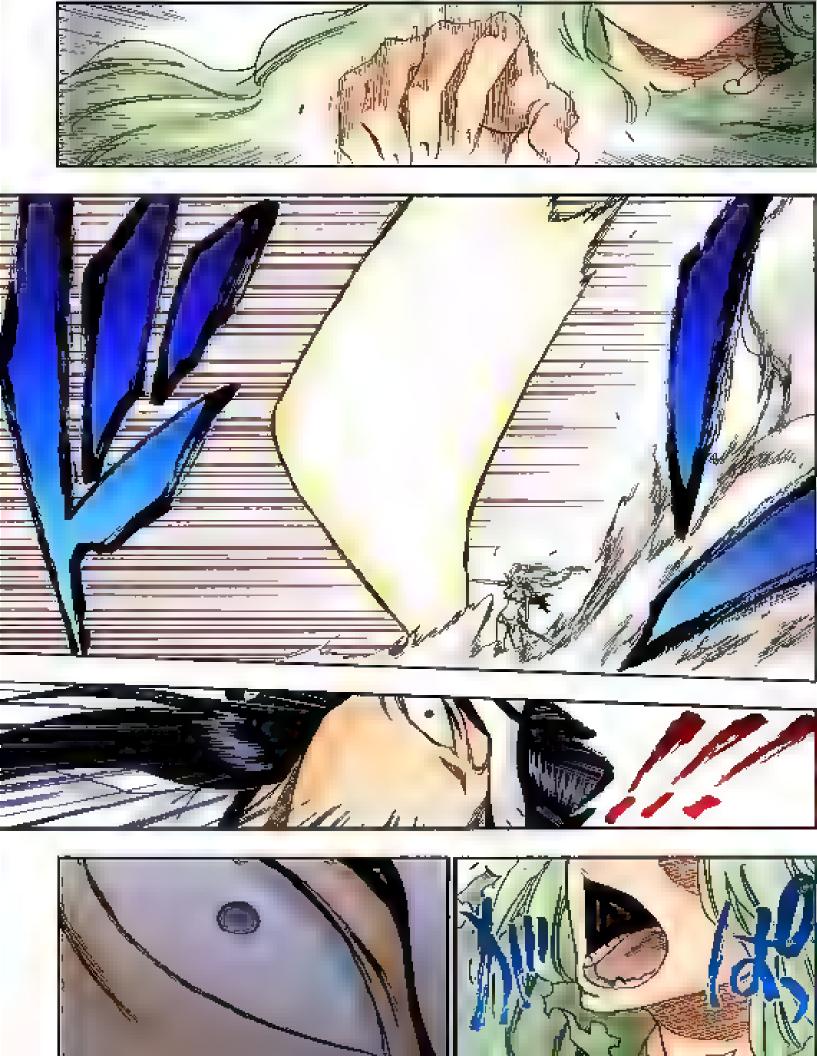




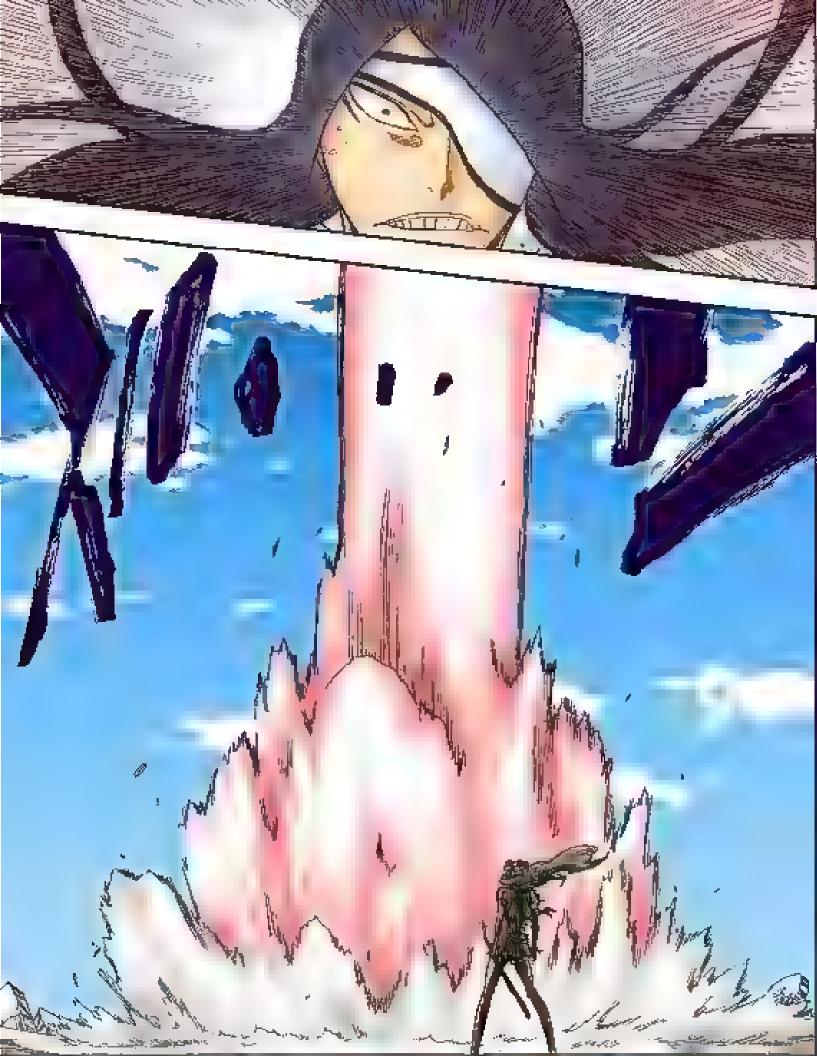


















































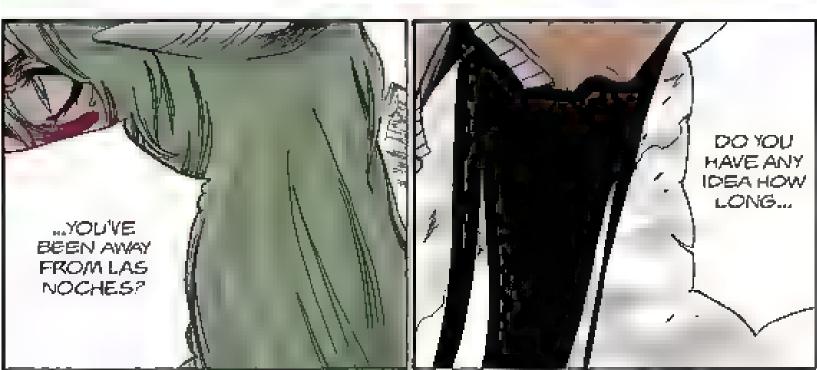






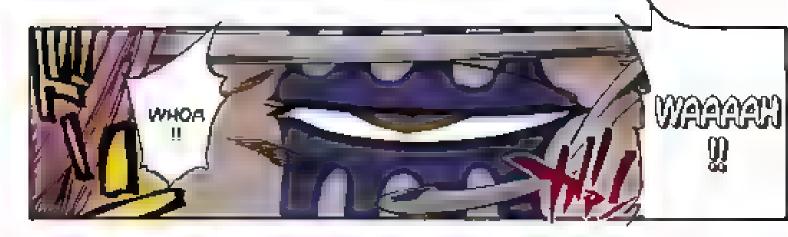




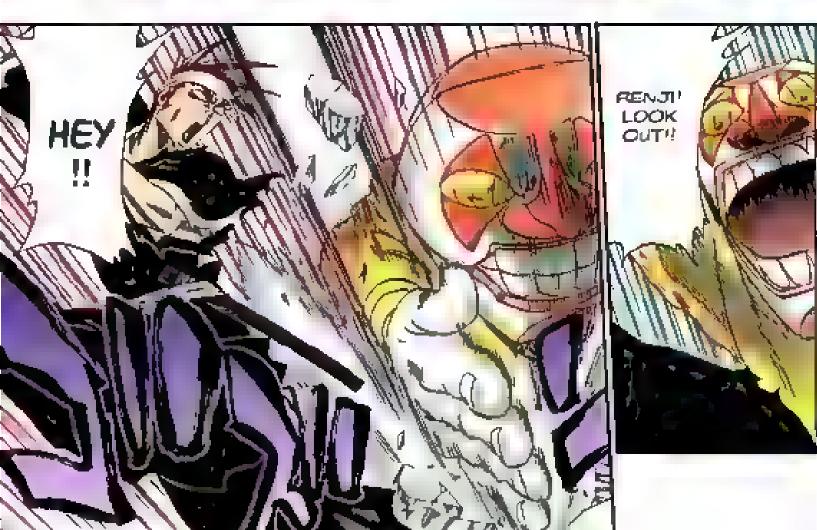














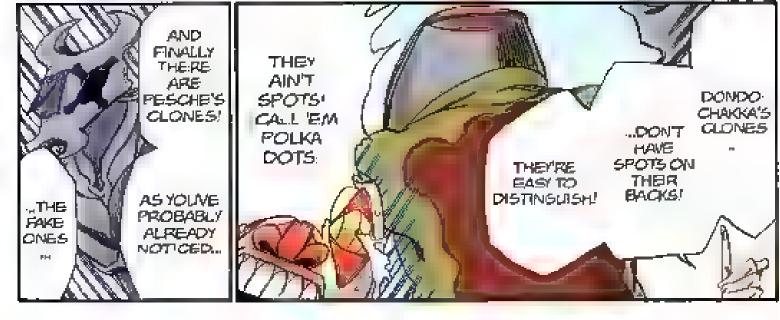


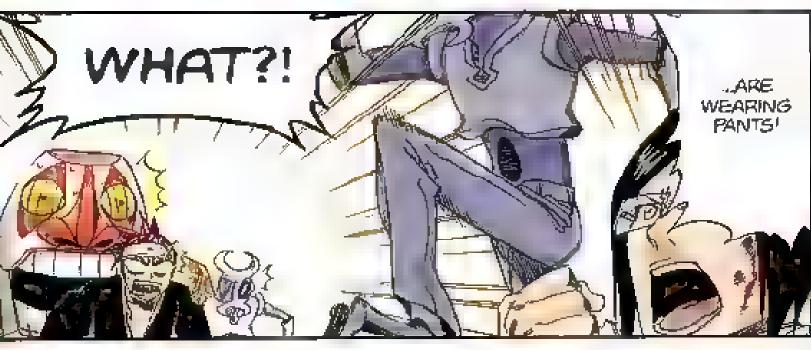


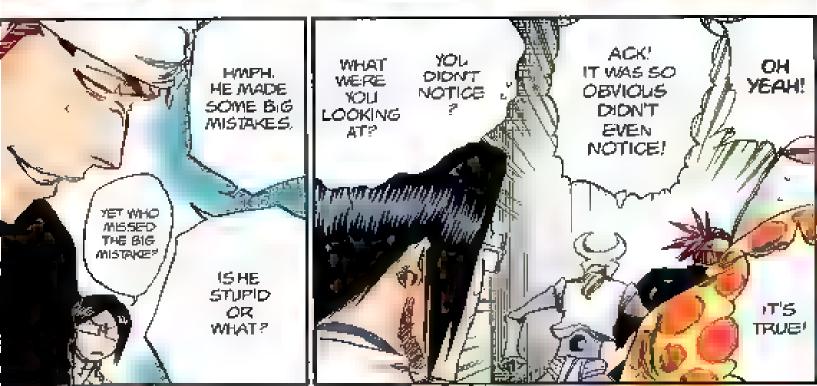












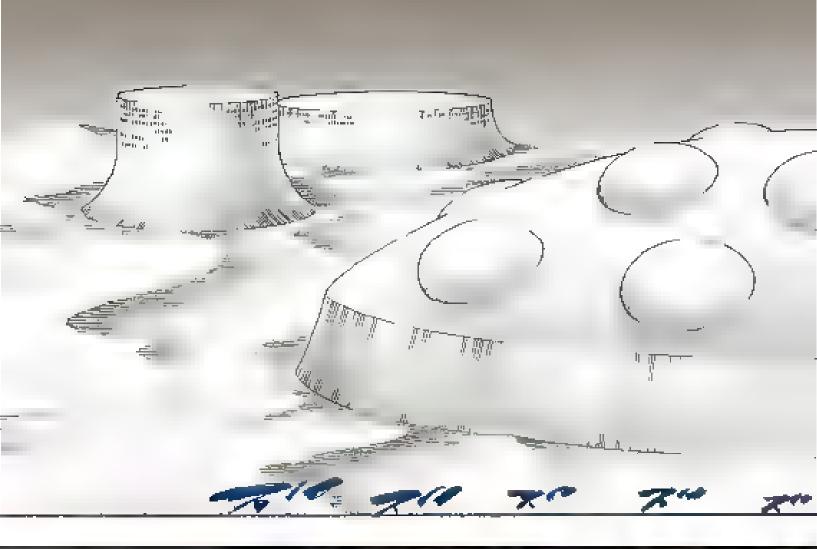




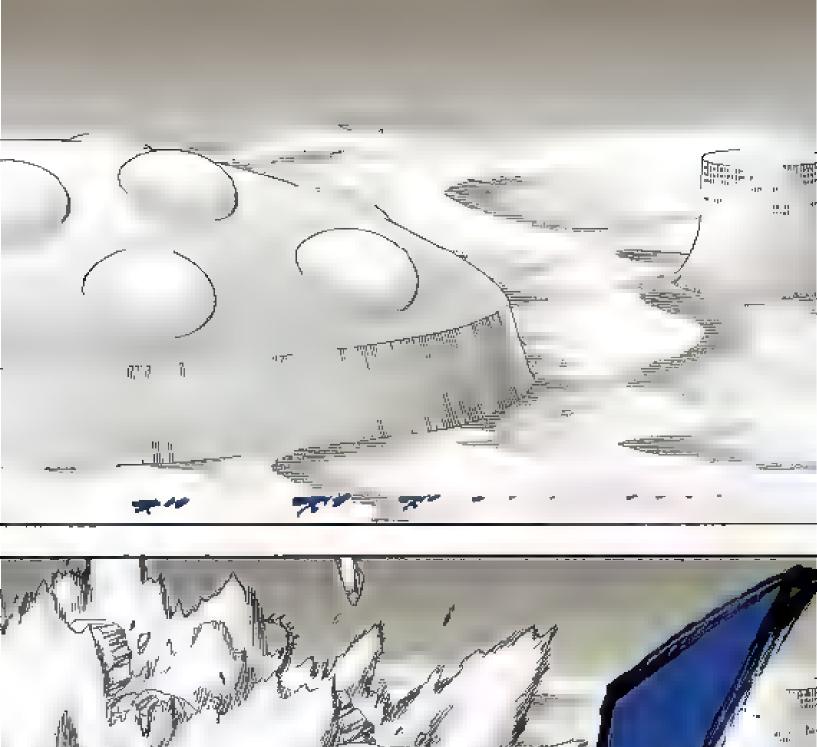


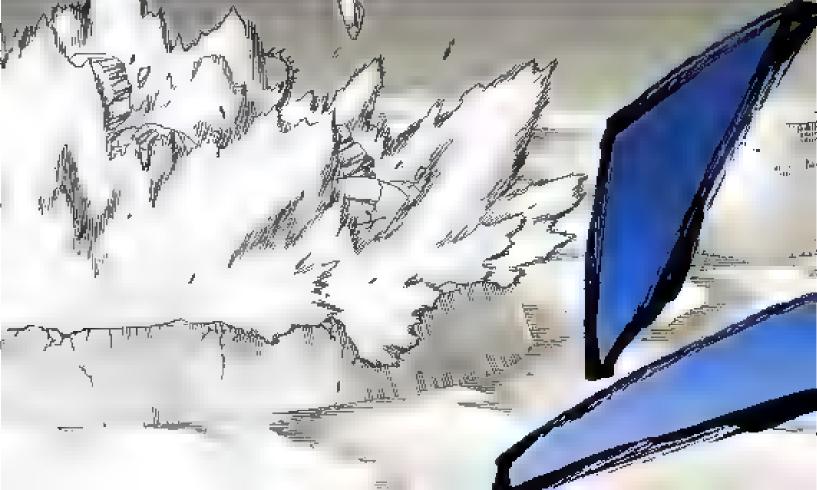






















WHERE

ARE DONDO

CHAKKA

AND

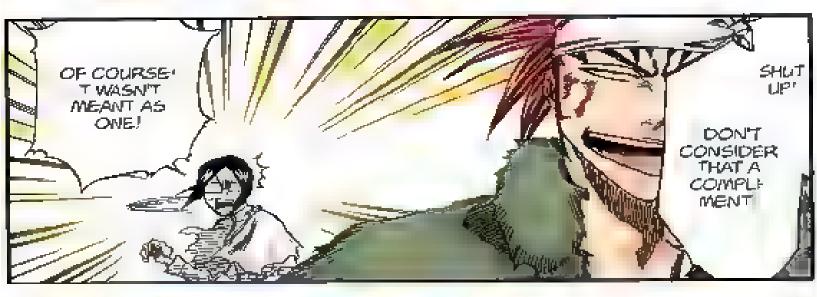
PESCHE!

THOSE

TWO ARE

PRETTY

TOUGH





























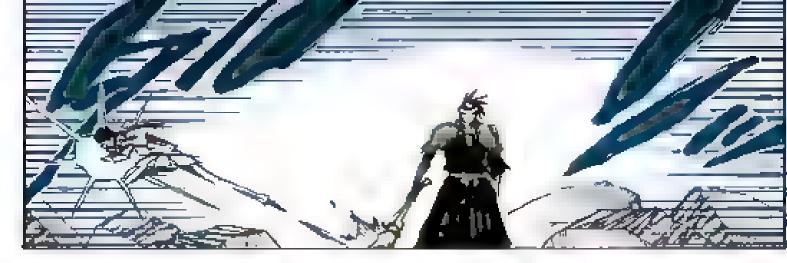








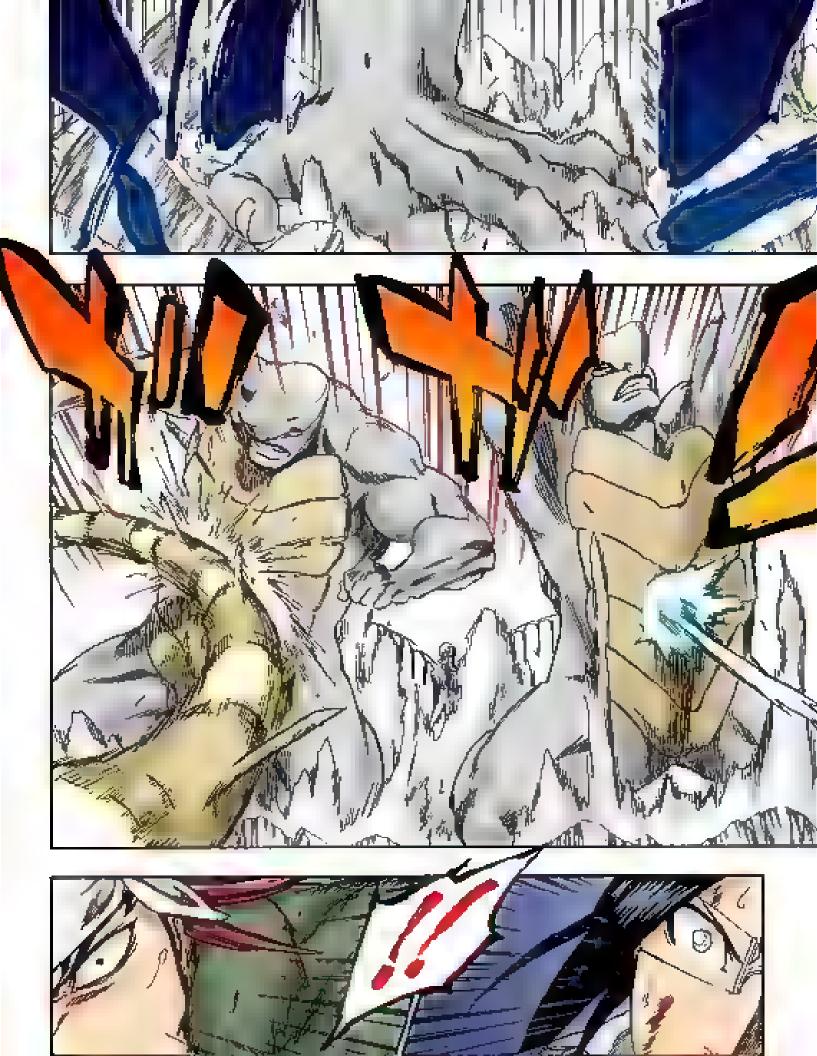






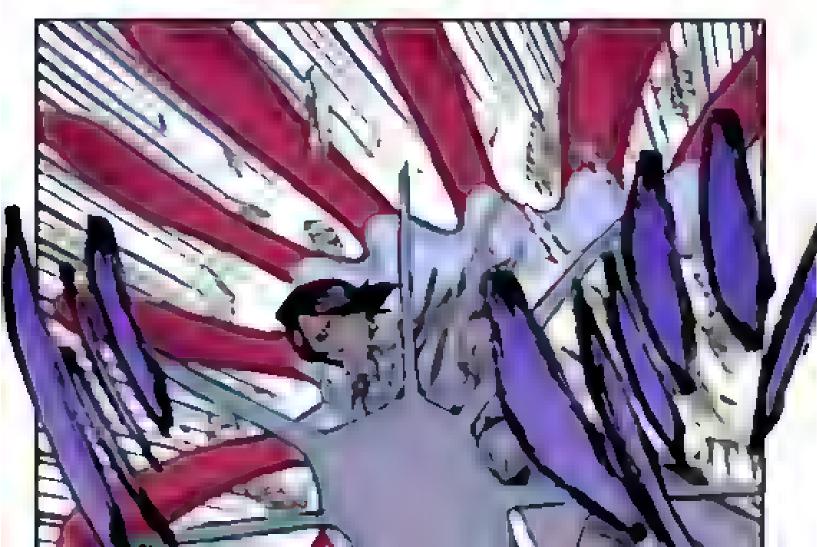








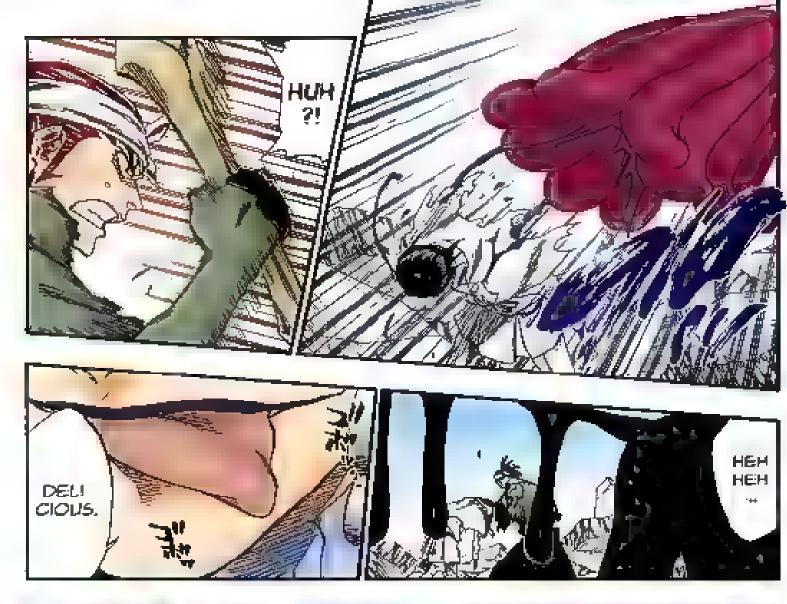


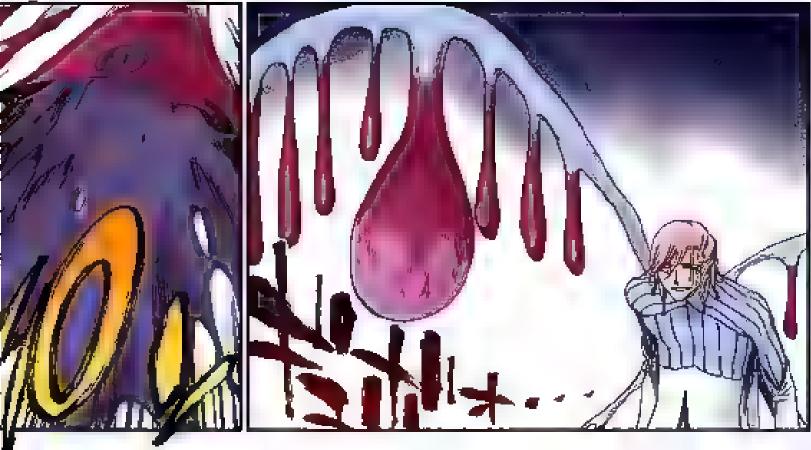












































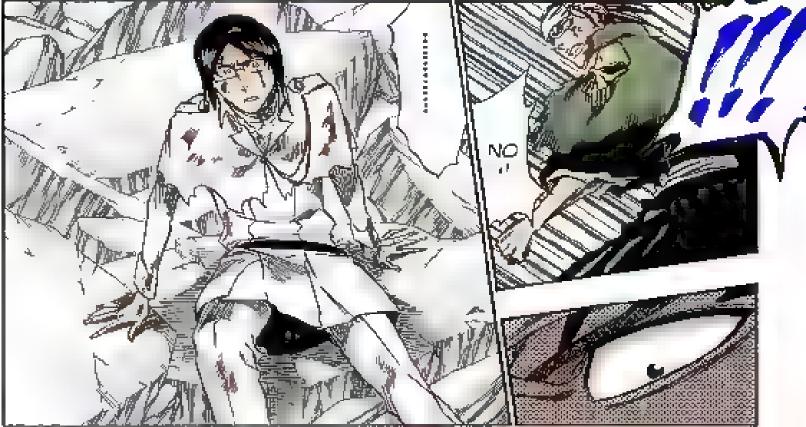


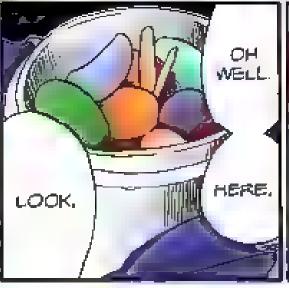








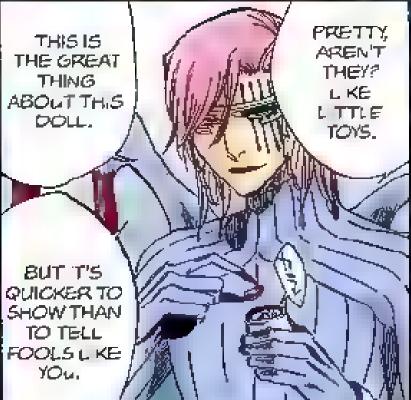






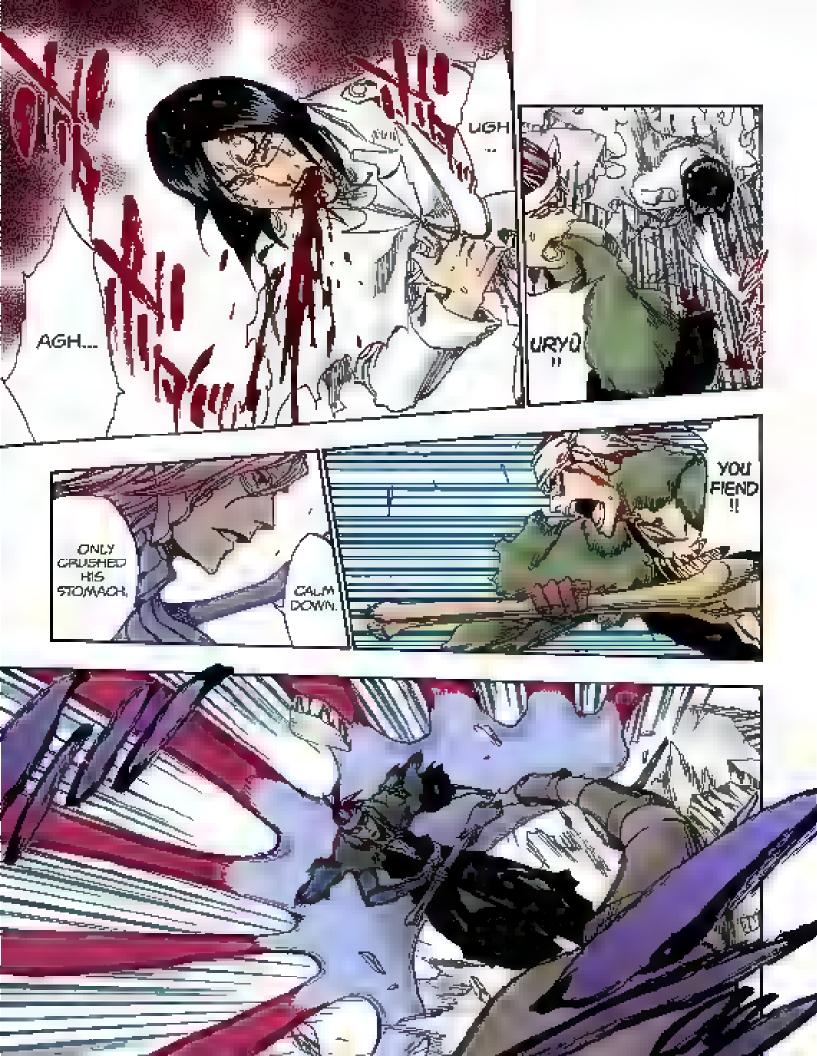












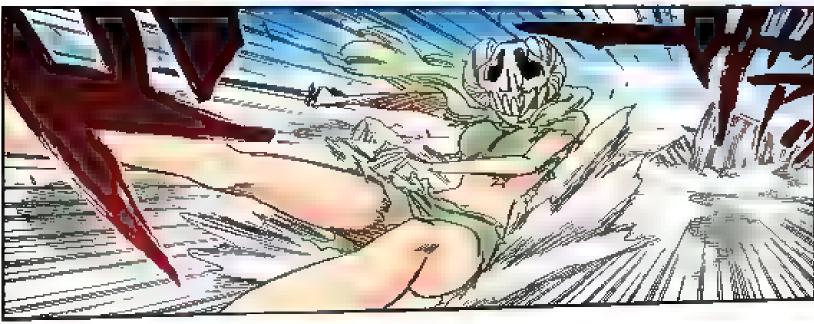












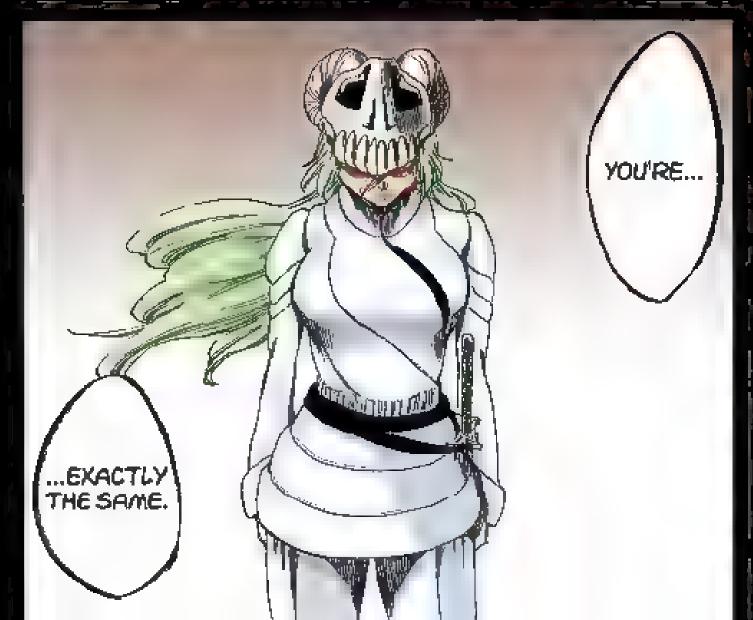


















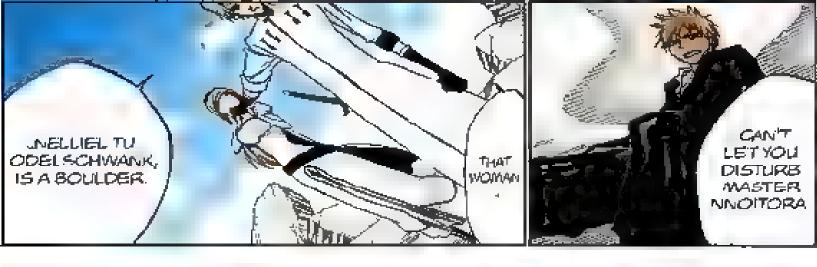


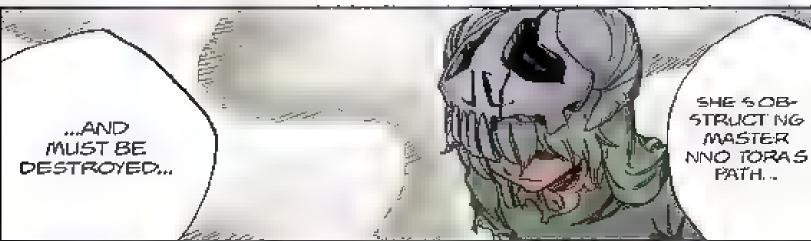


294. IF YOU GALL ME BEAST, KILL YOU LIKE TEMPEST











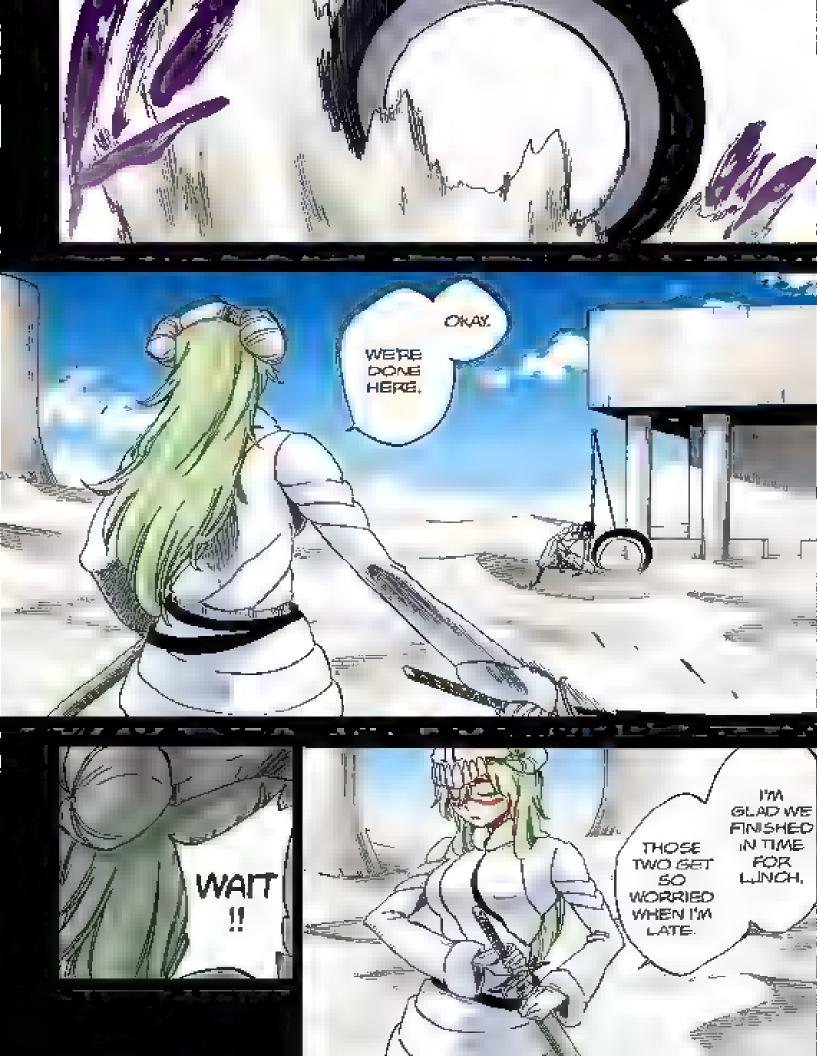


## BIEACH294.

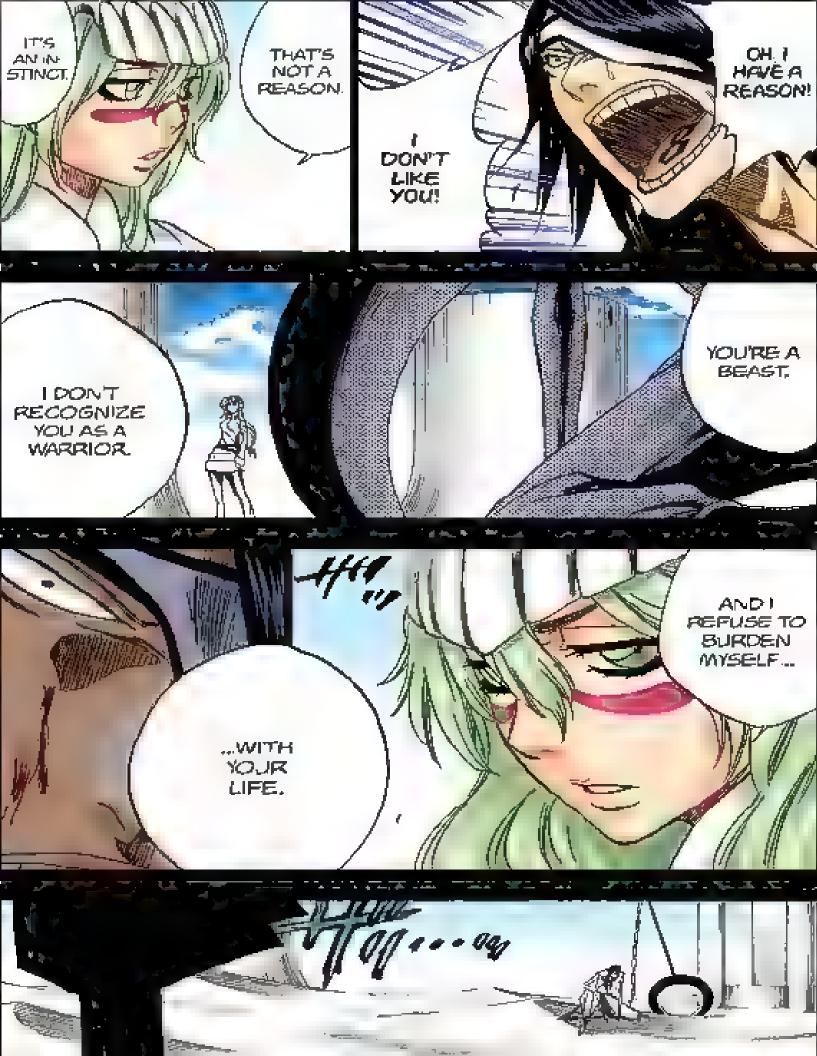


IF YOU CALL ME BEAST,

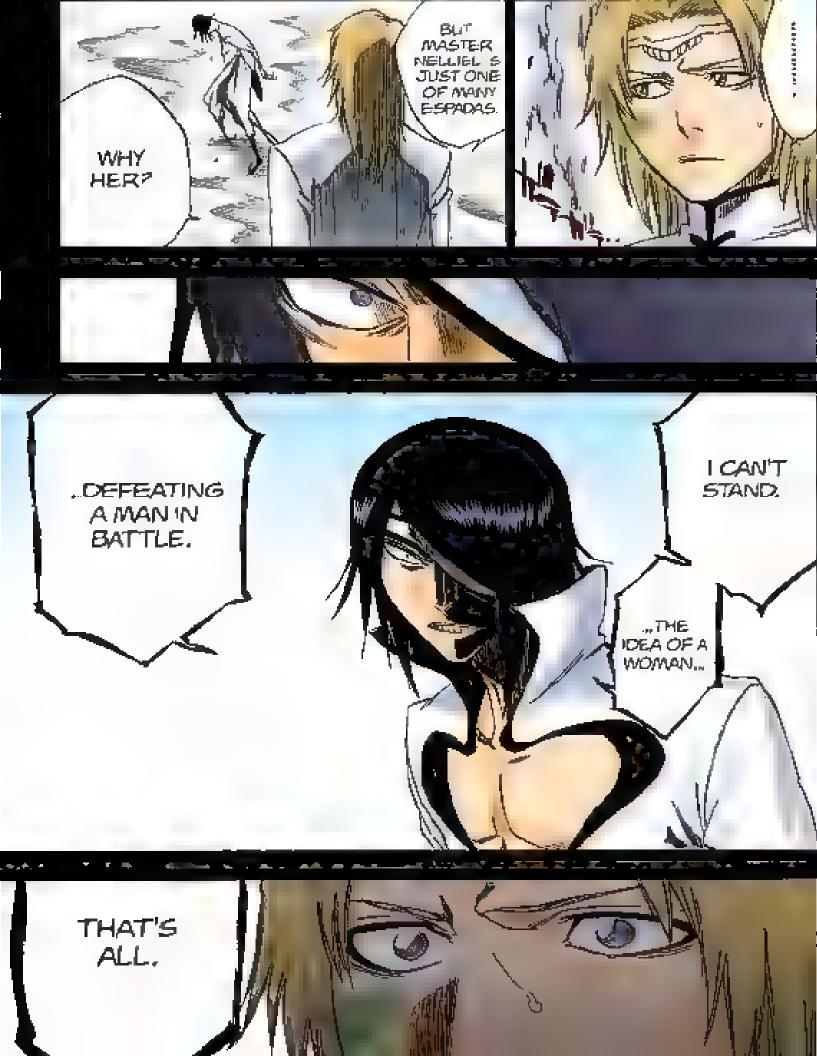
KILL YOU LIKE TEMPEST





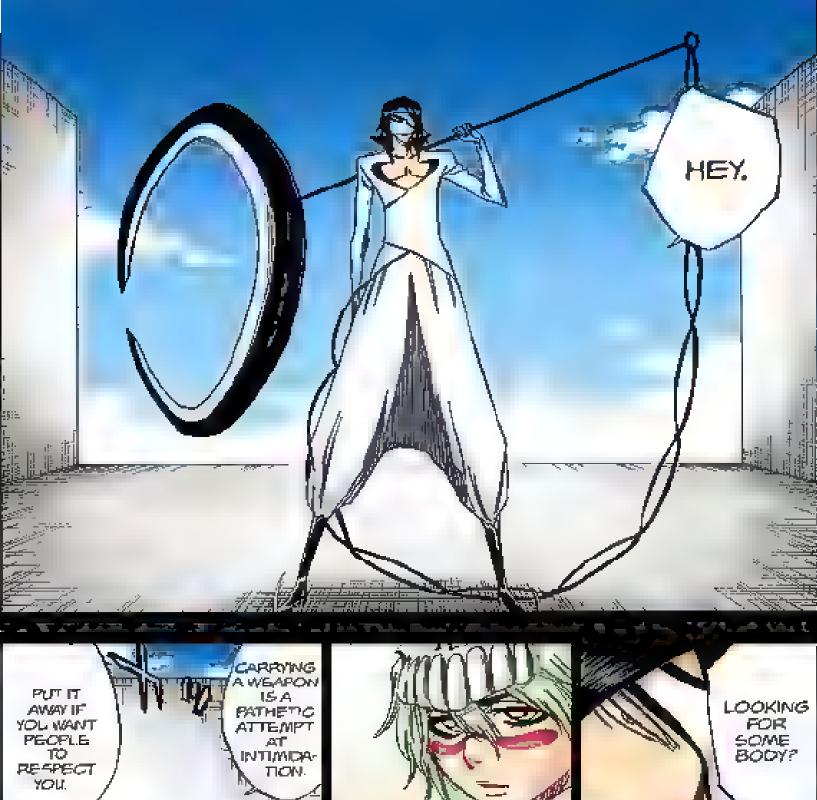










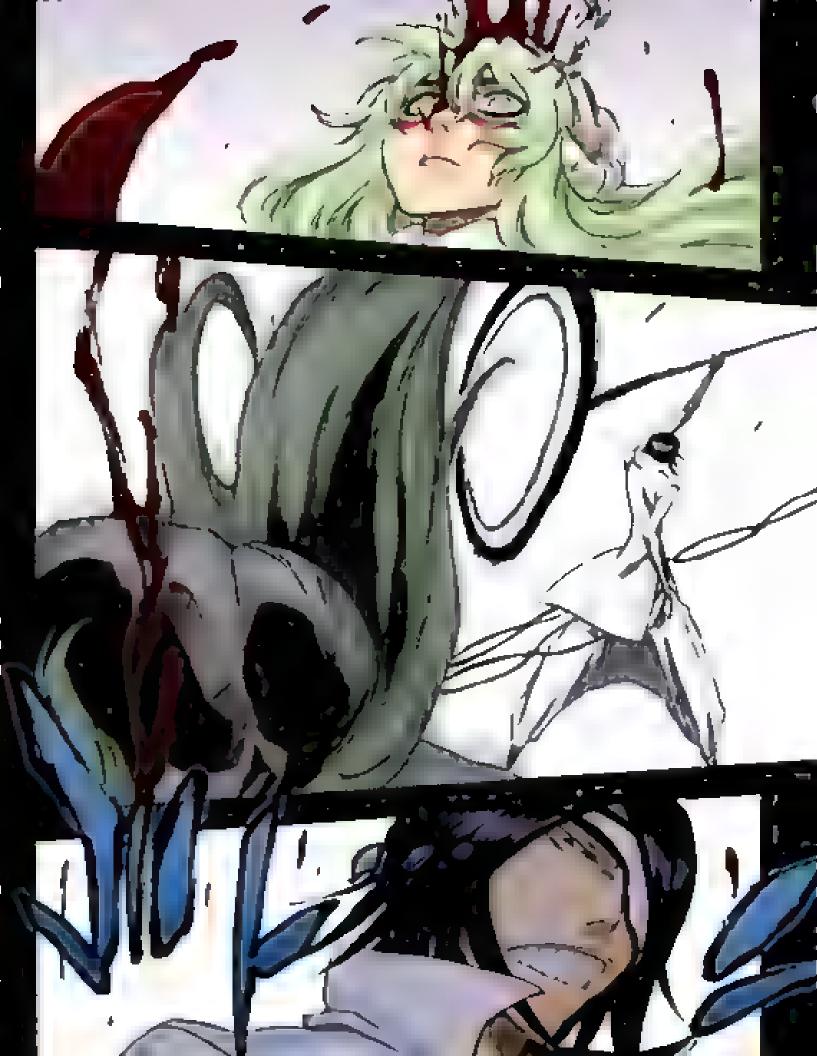


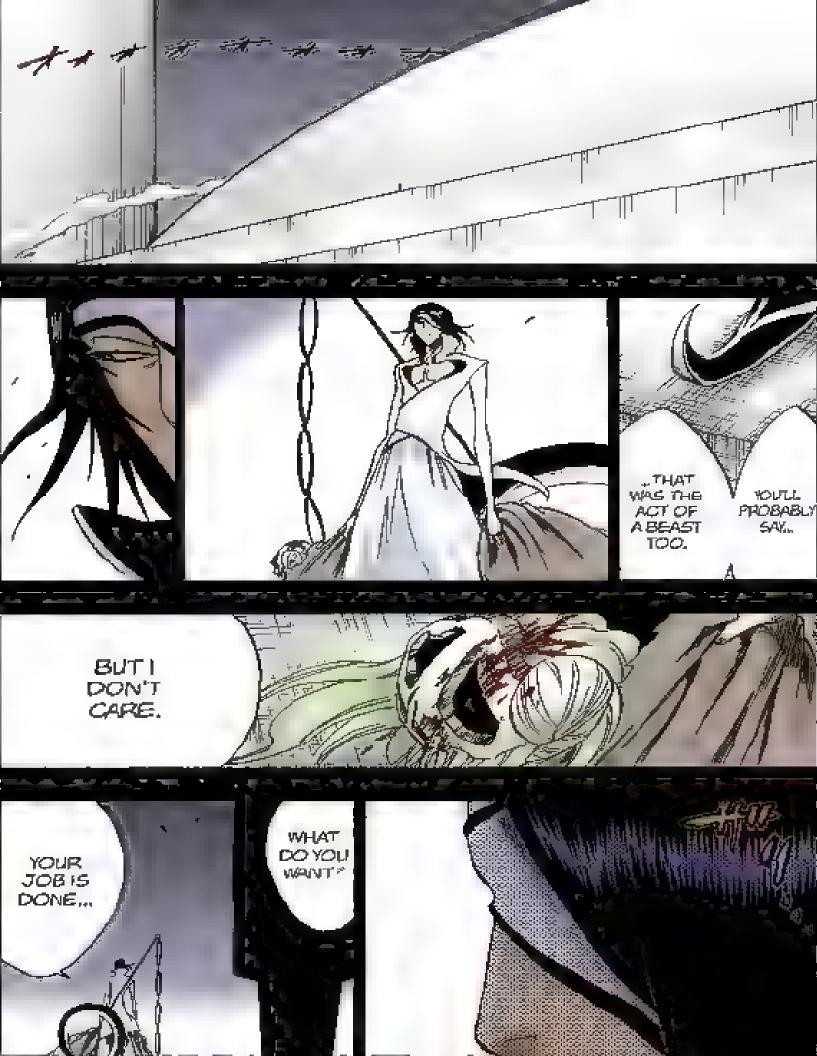


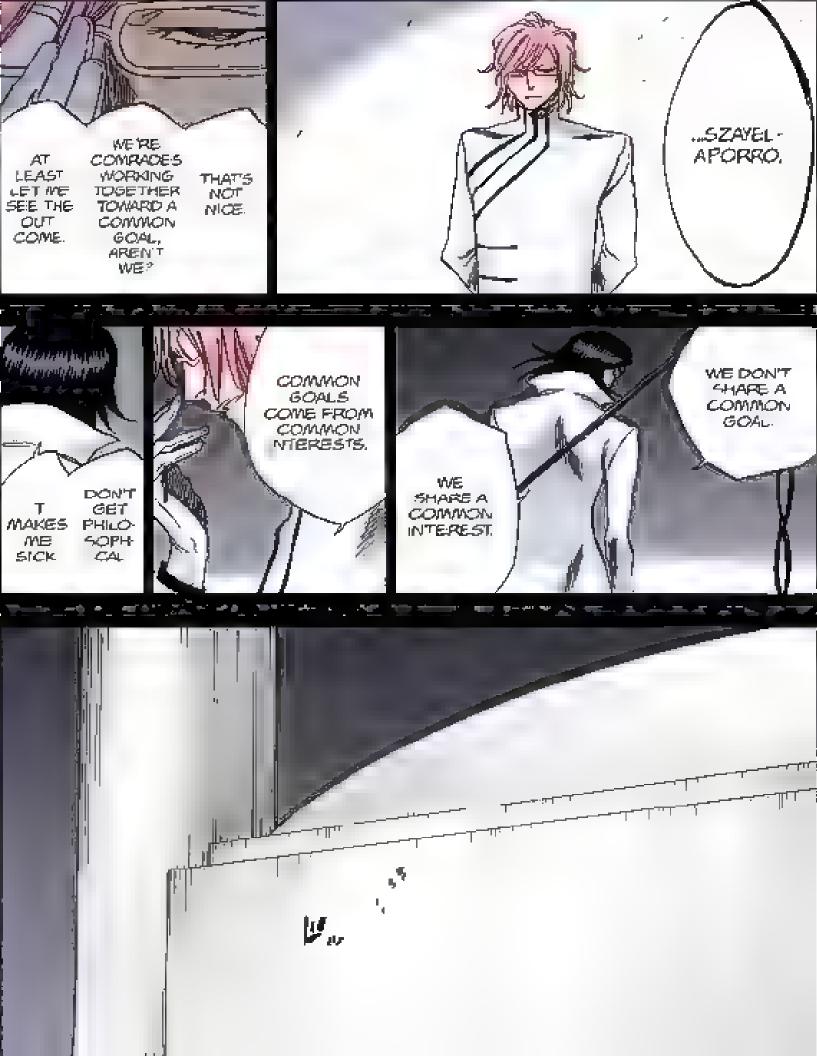


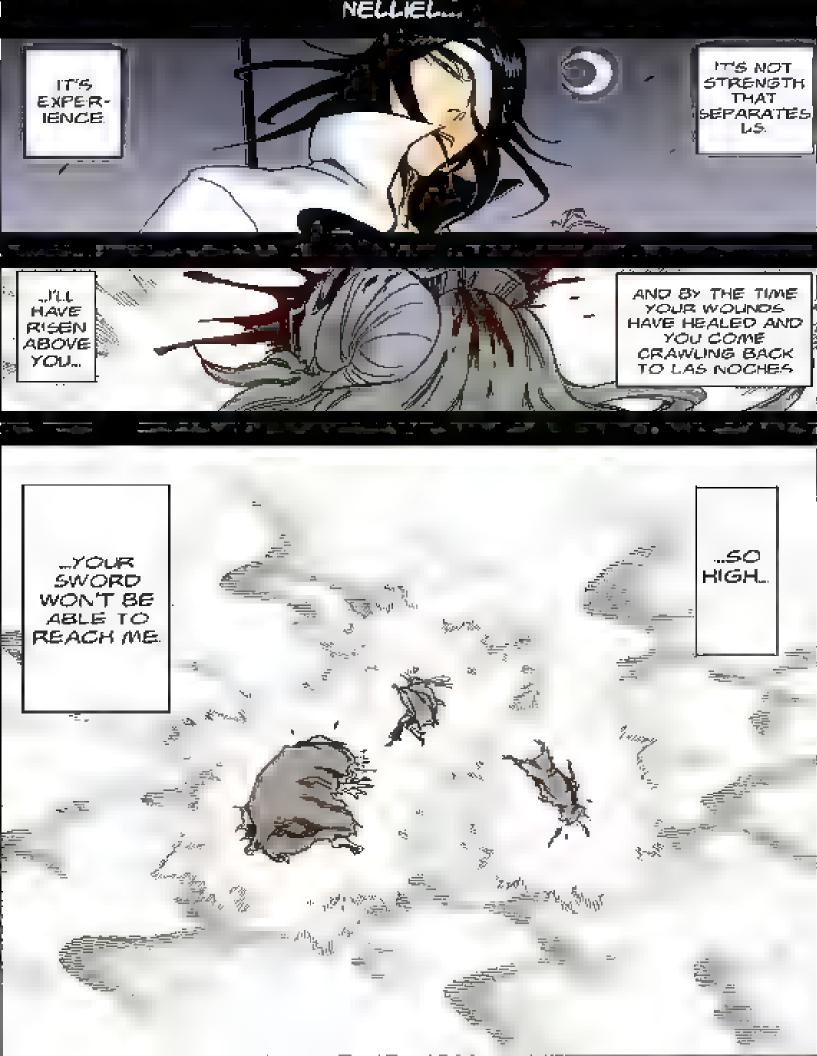




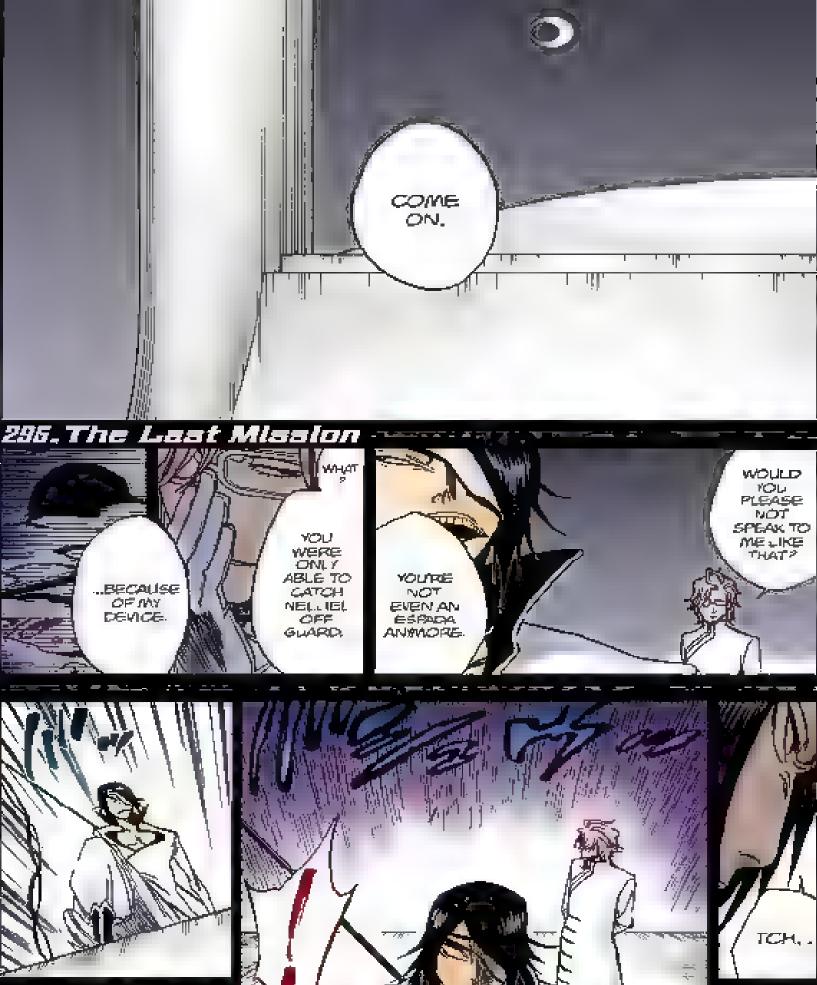


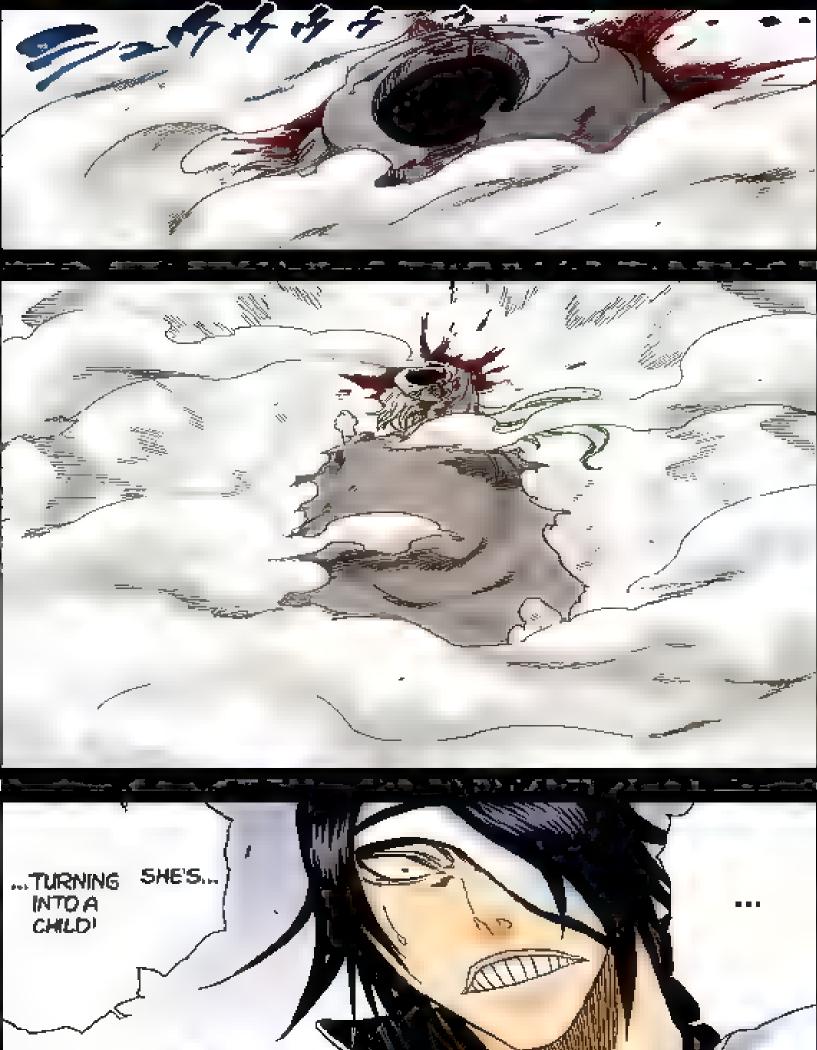






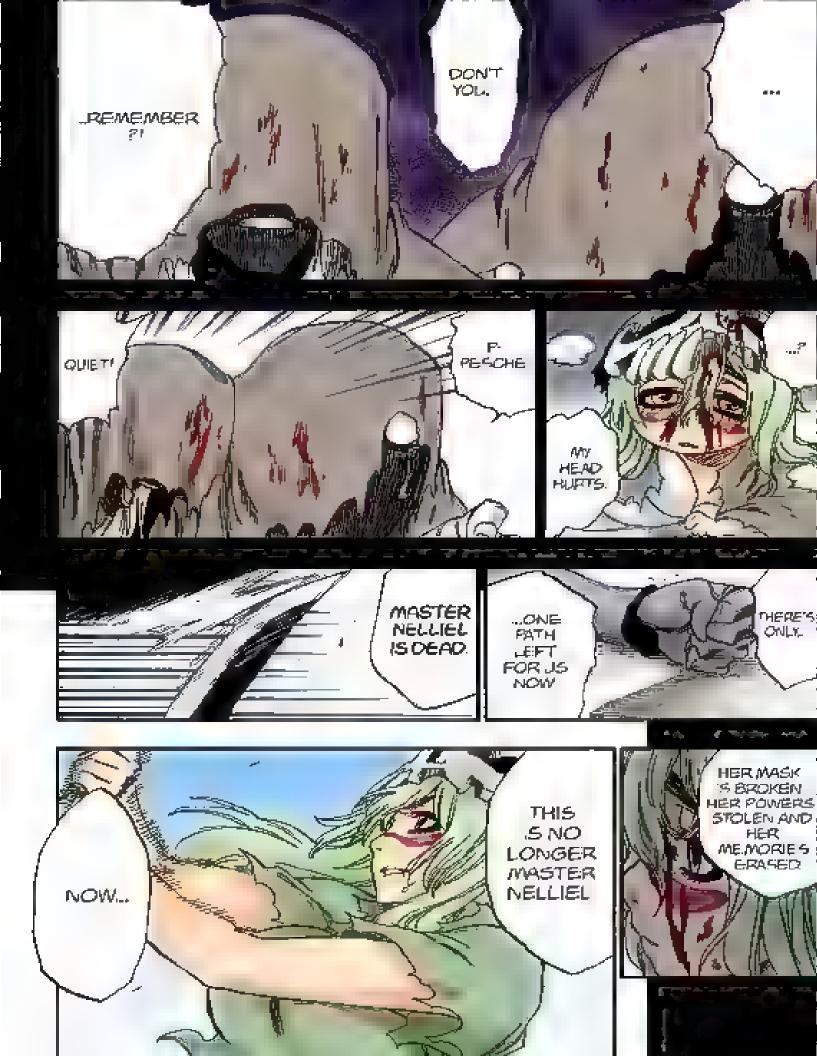


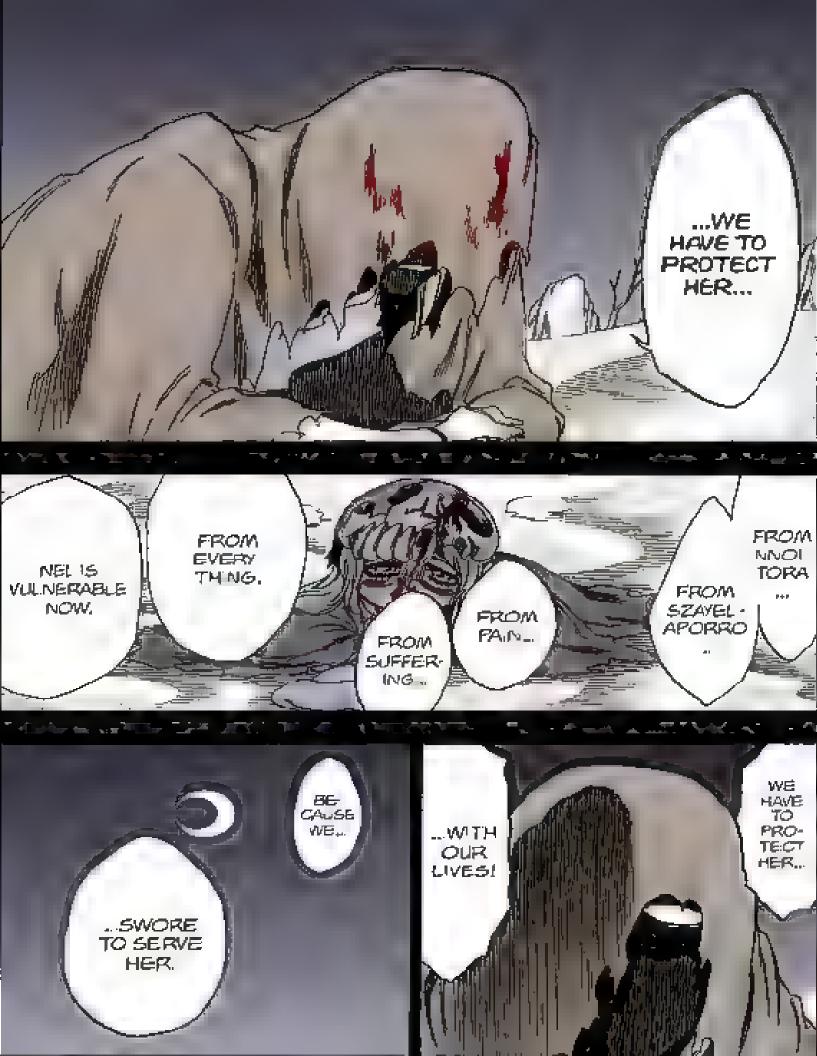










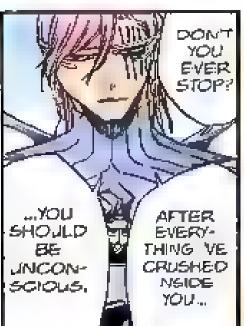




















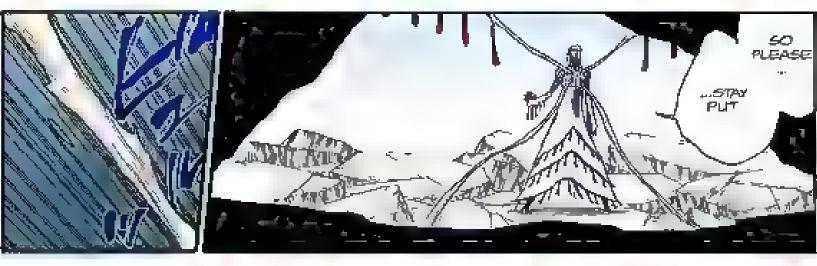












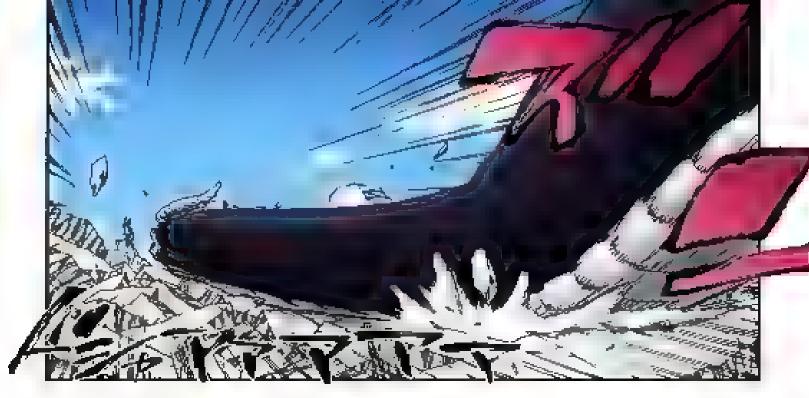














SHE WAS FINALLY REMOVED FROM THE CYCLE OF COMBAT

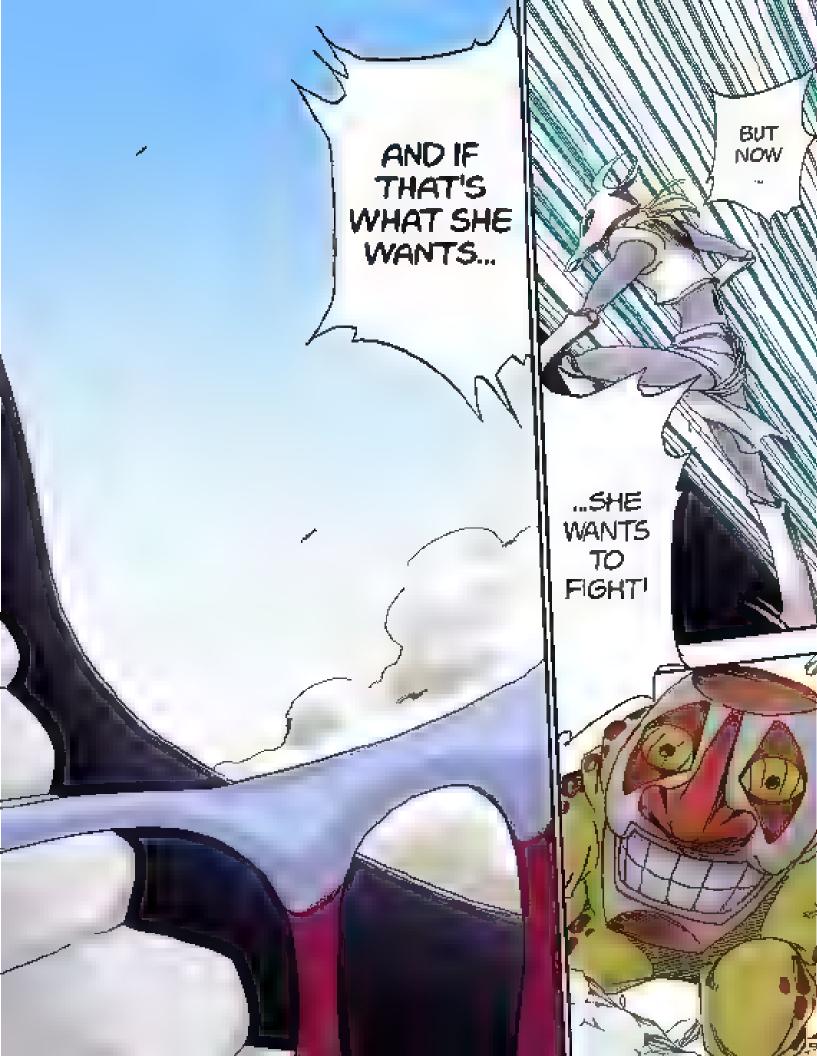
MASTER DICNIT LIKE TO FIGHT

IT
WAS OUR
DUTY TO
QUISTLY
PROTECT
HER.

WE DIDN'T WANT TO TRIGGER HER ME'MO-RIE'S OF BATTLE





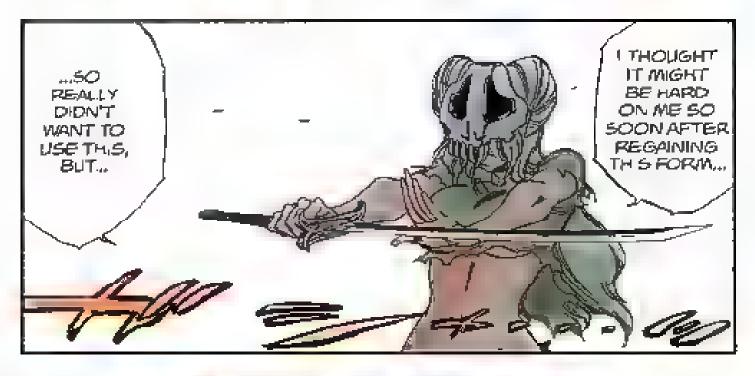








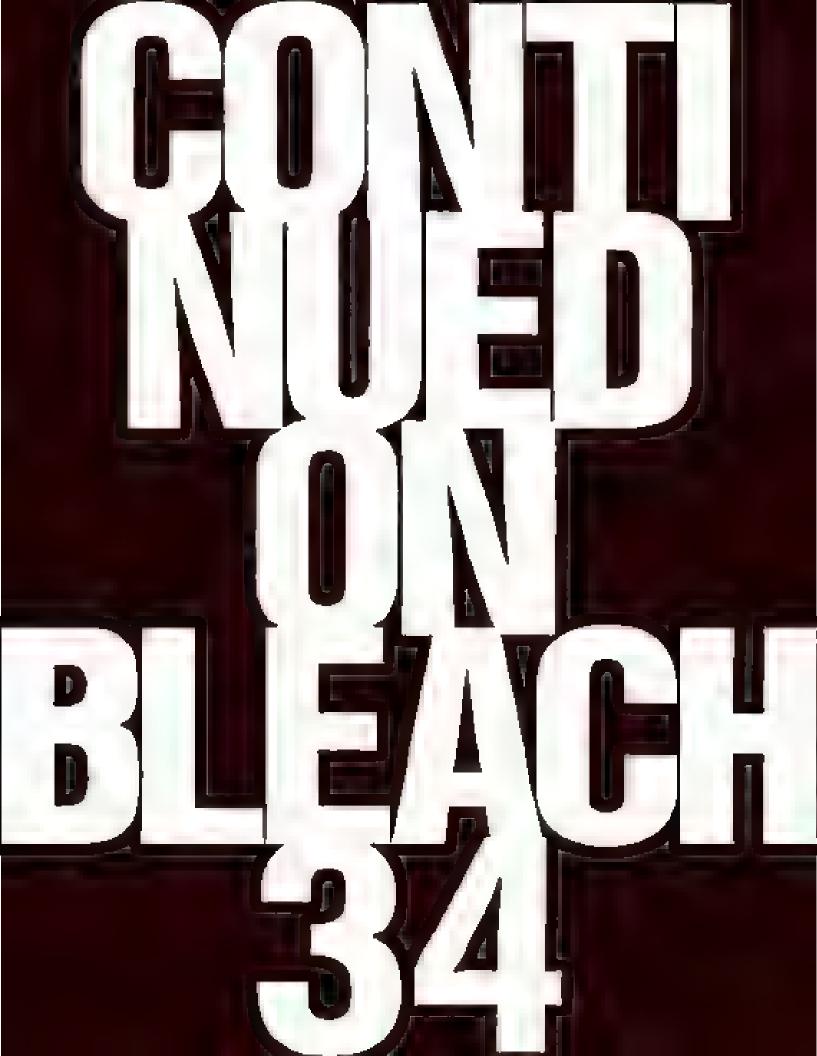






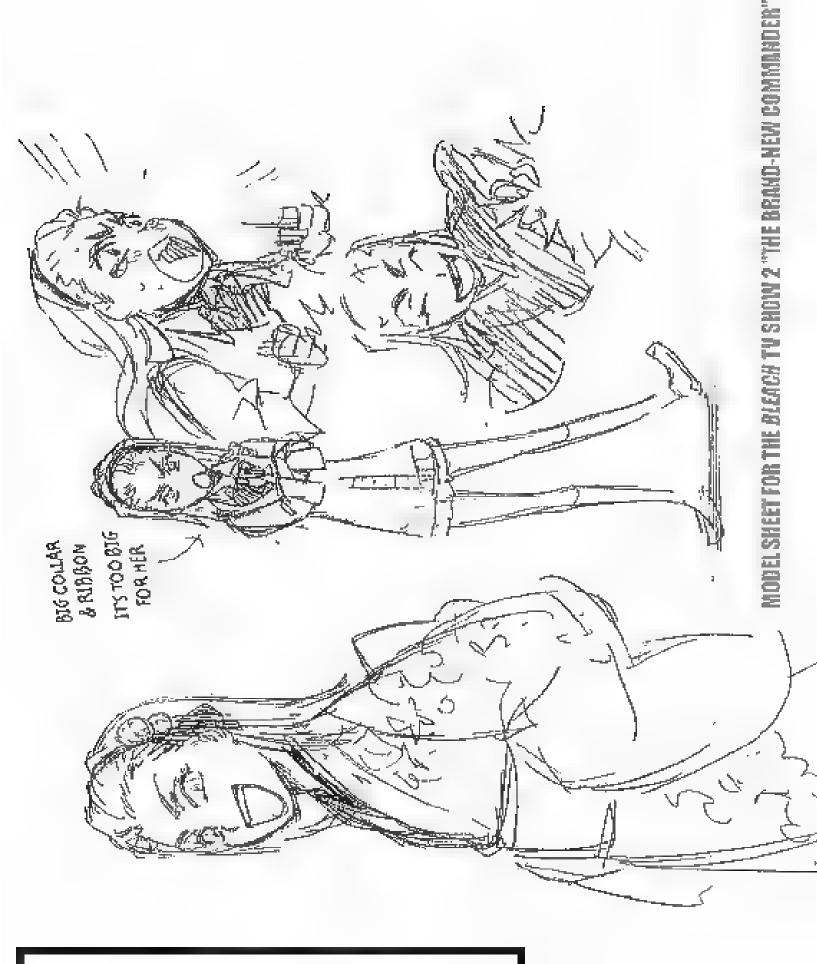


COLORED COLOCA
ESTED BY MODDZERO
dispressionally Marganetic



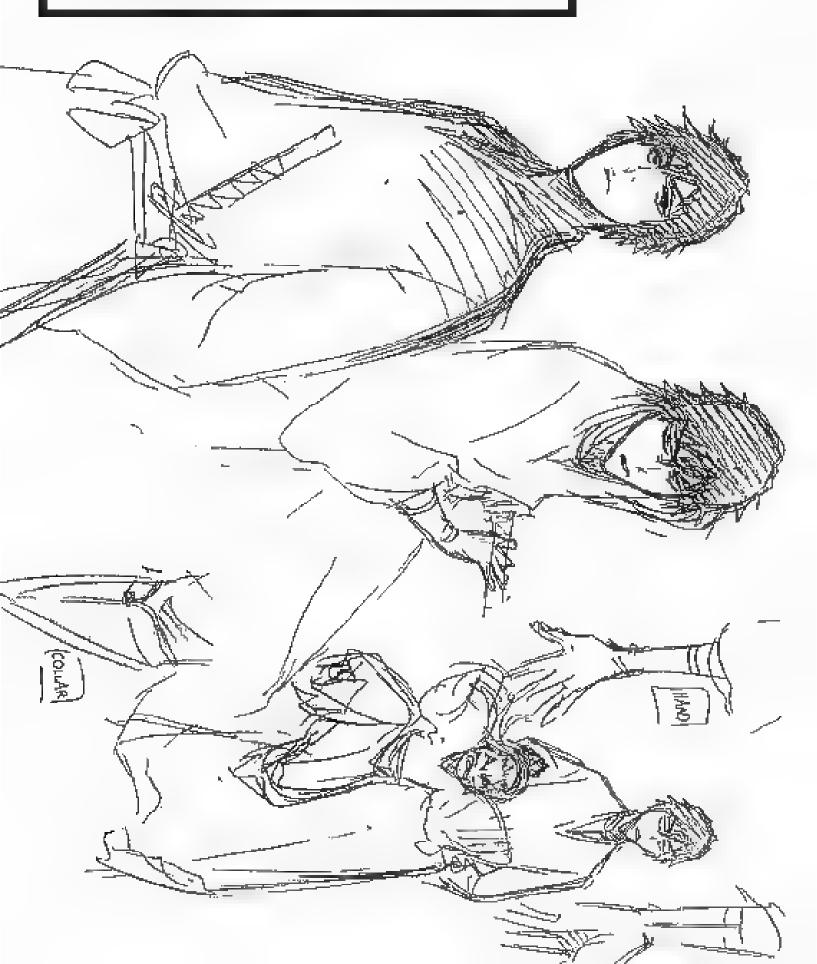
# MODEL SHEET FOR THE BLEACH TV SHOW 2 "THE BRAND-NEW COMMANDER"

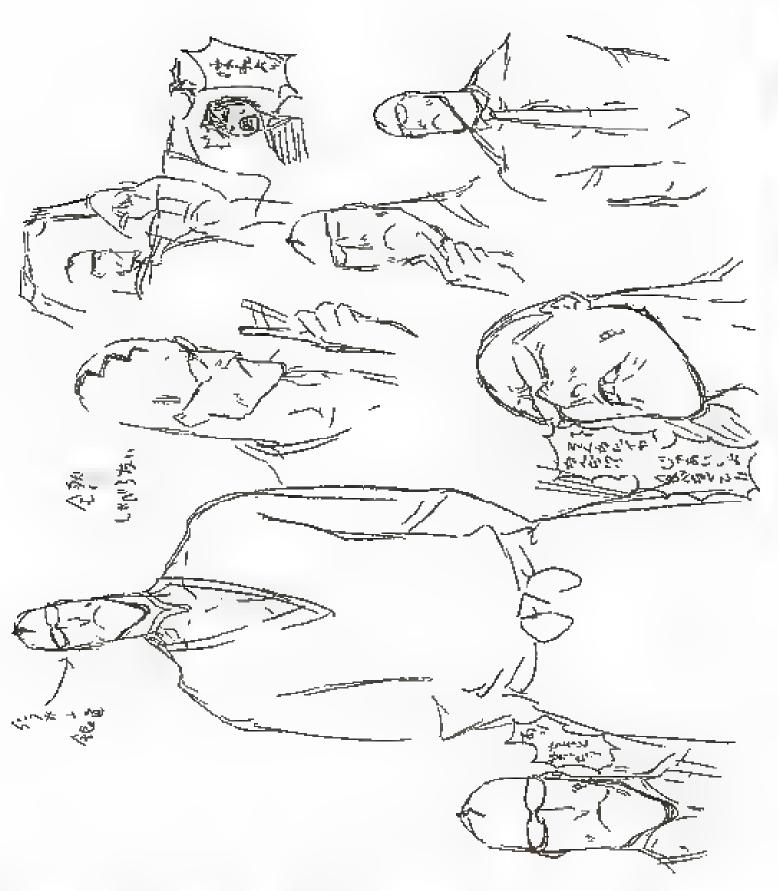
THIS IS THE CHARACTER DESIGN CHART FOR THE ORIGINAL STORY "NEW CAPTAIN SHUSUKE AMAGAI" IN THE TV ANIME VERSION OF BLEACH. I WAS FORTUNATE ENOUGH TO BE INVOLVED. IN THE EARLY DEVELOPMENT OF THIS SERIES, THOUGH NOT AS MUCH AS WITH THE MOVIE. IT WAS A VERY VALUABLE EXPERIENCE. THE SCRIPT IS STILL BEING CHECKED AS I WRITE THIS, BUT I THINK IT'S GOING TO BE GREAT. I'M AS EAGER TO SEE IT AS ANYONE.



RURICHIYO KASUMIÔJI

#### KENRYÛ (RYÛSEI KENZAKI)





### 猿龍(猿猴川流兰郎)



デジタルカラー版 BLEACH— ブリーチ—

33 巻

久保带人

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初版発行 2008 年 デジタル版発行 2012 年

発行所 集英社 http://www.shueisha.co.jp

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## SHUEISHA JUMP COMICS





呈年の後半、 复に気光した「カラブリギ」の オマケについてた 静酸延過値発てのハガキが ブッソリ届きました。

原数分収録 マンプ・H9年8号~4号

そしてその後も 游戲延頭信義での手縦 (フロウに応援や質値の 手紙とか)が 時々鷸蜒部に届いてます。

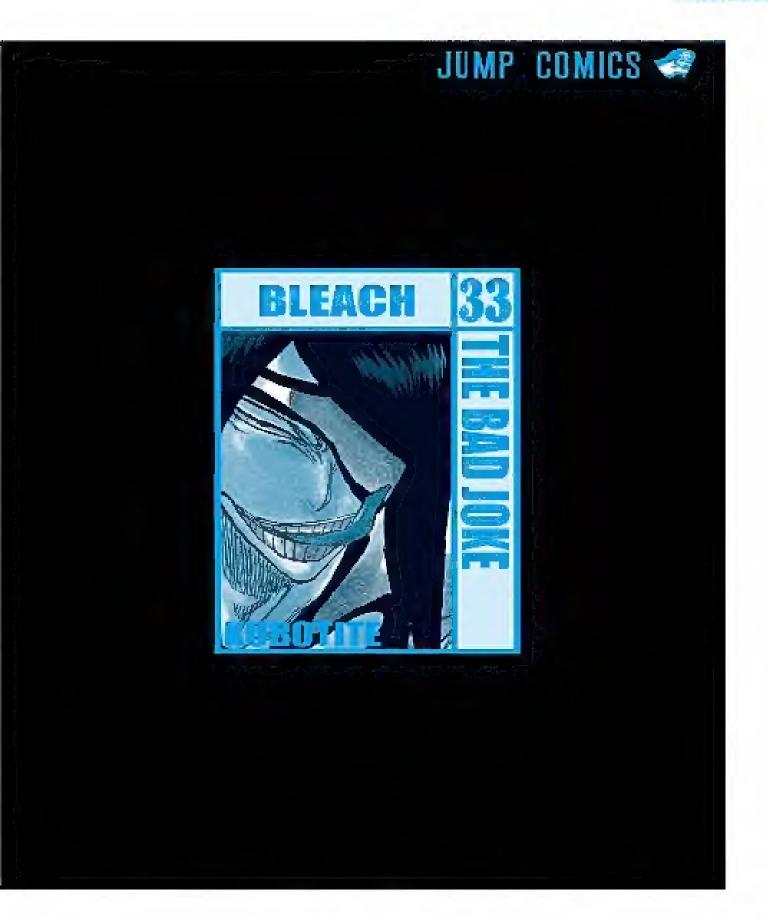
猗かどうなって届いてんのか 分かんないけど、 百峯の郵便でスケエ。



久保带人

#### 背表紙・カバー折り返し

必要にはコミックスが変異形のものになります。



本体·表紙

変要記はコミックスが発出版のものになります。